LEVELtrol-II

FLOW COMPUTER

Version 01.xx

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Proprietary Notice

The information contained in this publication is derived in part from proprietary and patent data. This information has been prepared for the expressed purpose of assisting operating and maintenance personnel in the efficient use of the instrument described herein. Publication of this information does not convey any rights to use or reproduce it or to use for any purpose other than in connection with the installation, operation and maintenance of the equipment described herein.

WARNING!

This instrument contains electronic components that are susceptible to damage by static electricity. Proper handling* procedures must be observed during the removal, installation, or handling of internal circuit boards or devices.

*Handling Procedure

1. Power to unit must be removed.

2. Personnel must be grounded, via wrist strap or other safe, suitable means, before any printed circuit board or other internal device is installed, removed or adjusted.

3. Printed circuit boards must be transported in a conductive bag or other conductive container. Boards must not be removed from protective enclosure until the immediate time of installation. Removed boards must be placed immediately in protective container for transport, storage, or return to factory.

Comments

This instrument is not unique in its content of ESD (electrostatic discharge) sensitive components. Most modern electronic designs contain components that utilize metal oxide technology (NMOS, CMOS, etc.). Experience has proven that even small amounts of static electricity can damage or destroy these devices. Damaged components, even though they appear to function properly, may exhibit early failure.

SAFETY INSTRUCTIONS

The following instructions must be observed.

- This instrument was designed and is checked in accordance with regulations in force EN 60950 (“Safety of information technology equipment, including electrical business equipment”).
  A hazardous situation may occur if this instrument is not used for its intended purpose or is used incorrectly.
  Please note operating instructions provided in this manual.

- The instrument must be installed, operated and maintained by personnel who have been properly trained.
  Personnel must read and understand this manual prior to installation and operation of the instrument.

- This instrument is internally fused. Replace the internal fuse with the following specified type and rating only:

Input Power	Recommended Fuse
115 VAC	160 mA slow blow fuse
230 VAC	80 mA slow blow fuse
12-24 VDC	800 mA slow blow fuse

  Disconnect power supply before replacing fuse!

- The manufacturer assumes no liability for damage caused by incorrect use of the instrument or for modifications or changes made to the instrument.

Symbols Used On Unit

Number	Symbol	Publication	Description
1	⎓	IEC 417, No. 5031	Direct current
2	⧈	IEC 417, No. 5172	Equipment protected throughout by DOUBLE INSULATION or REINFORCED INSULATION (equivalent to Class II of IEC 536–see annex H)
3	⚠	ISO 3864, No. B.3.1	Caution (refer to accompanying documents)

Technical Improvements

- The manufacturer reserves the right to modify technical data without prior notice.

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Unit Description

1. Description

1.1 Unit Description:

The LEVELtrol-II satisfies the requirements for a variety of level instrument needs. Multiple equations and instrument functions for a variety of tank shapes are available in a single unit with many advanced features.

The alphanumeric display shows measured and calculated parameters in easy to understand format. Single key direct access to measurements and display scrolling is supported.

The versatility of the LEVELtrol-II permits a wide measure of versatility within the instrument package. The various hardware inputs and outputs can be “soft” assigned to meet a variety of common application needs. The user “soft selects” the usage of each input/output while configuring the instrument. Consider the following illustrative examples.

The isolated analog output can be chosen to follow tank levels, volume , corrected volume, mass, temperature, or density by means of a menu selection. Most hardware features are assignable by this method.

The user can assign the standard RS-232 Serial Port for data logging, transaction printing, or for connection to a modem for remote reading.

An RS-485 Modbus RTU communication card provides multidrop capabilities.

Unit Features

1.2 Unit Features:

The LEVELtrol-II offers the following features:

- Multiple Tank Shapes
- Level and Tank Volume Indicator
- Batching by Level
- Level Control, Tank Volume, Corrected Volume and Mass Calculations
- Multiple Instrument Functions
- Menu Selectable Hardware & Software Features
- Two Line LCD or VFD Display
- Isolated Outputs Standard
- RS-232 Port Standard
- DIN Enclosure with Two Piece Connectors
- Windows™ Setup Software (Future)
- Foreign Language Options (Future)
- RS-485 Modbus RTU Option (Future)

1.3 Specifications:

Specifications:

Environmental

Indoor Use
Altitude up to 2000m
Operating Temperature: 0°C to +50°C
(-20°C to 55°C optional)
Storage Temperature: -40°C to +85 C
Maximum Relative Humidity : 80% for temperatures up to 31°C decreasing linearly to 50% RH at 40°C
Mains supply voltage fluctuations not to exceed ±10% of the nominal voltage
Transient overvoltage according to INSTALLATION CATEGORY II (see UL 3101-1 Annex J)
POLLUTION DEGREE 2 in accordance with IEC 664 (see 3.7.3)
Materials: UL, CSA, VDE approved

Approvals: CE Approved Light Industrial,
UL File #: E192404
CSA Pending

Display

Type: 2 lines of 20 characters
Types: Backlit LCD or VFD ordering options
Character Size: 0.3" nominal
User selectable label descriptors and units of measure

Keypad

Keypad Type: Membrane Keypad
Keypad Rating: Sealed to Nema 4
Number of keys: 16

Enclosure

Size: See Dimensions
Depth behind panel: 6.5" including mating connector
Type: DIN
Materials: Plastic, UL94V-0, Flame retardant
Bezel: Textured per matt finish
Equipment Labels: Model, safety, and user wiring

Power Input

The factory equipped power option is internally fused. An internal line to line filter capacitor and MOV's are provided for added transient suppression.

Order Option 1: 110VAC: 85 to 127 Vrms, 50/60 Hz
Order Option 2: 220VAC: 170 to 276 Vrms, 50/60 Hz
Order Option 3: 12VDC: 10.5 to 16 VDC
Order Option 4: 24VDC: 16 to 24 VDC

Level Input:

Analog Input:

Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Basic Measurement Resolution: 16 bit
Update Level: 5 updates/sec minimum
Automatic Fault detection: Signal over/under-range, Current Loop Broken
Calibration: Self Calibration and Auto-zero Continuously
Extended calibration: Learns Zero and Full Scale of each range using special test mode.
Fault Protection:
Fast Transient: 500 V Protection (Capacitive Clamp)
Reverse Polarity: No ill effects
Over-Voltage Limit: 50 VDC Over voltage protection
Over-Current Protection: Internally current limited Protected to 24 VDC.

Compensation Input

The compensation input is menu selectable for temperature, density or not used.

Operation: Ratiometric
Accuracy: 0.01% FS
Thermal Drift: Less than 100 ppm/C
Basic Measurement Resolution: 16 bit
Update Level: 1 update/sec minimum
Automatic Fault detection:
Signal Over-range/under-range
Current Loop Broken
RTD short
RTD open
Fault mode to user defined default settings

Transient Protection: 500 V (Capacitive Clamp)
Reverse Polarity: No ill effects
Over-Voltage Limit (Voltage Input): 50 VDC

Available Input Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Resistance: 100 Ohms DIN RTD

100 Ohm DIN RTD (DIN 42-760, BS 1904):
Three Wire Lead Compensation
Internal RTD linearization learns ice point resistance
1 mA Excitation current with reverse polarity protection
Temperature Resolution: 0.01 C

Control Inputs

Switch Inputs are menu selectable for Start, Stop, Reset, Lock, Alarm Acknowledge, Print or Not Used.
Control Input Specifications
Input Scan Rate: 10 scans per second
Logic 1: 4 - 30 VDC
Logic 0: 0 - 0.8 VDC
Transient Suppression: 500 V fast transient (Capacitive Clamp)
Input Impedance: 100 KΩ
Control Activation: Positive Edge or Pos. Level based on product definition

Excitation Voltage

24 VDC @ 100 mA (current limited)
Note: Not available on DC powered units

Relay Outputs

The relay outputs are menu assignable to (Individually for each relay) Level, Total, Temperature, Density, Low Alarm, Hi Alarm, Prewarn Alarm, Preset Alarm or General purpose warning (security).

Number of relays: 4
Note: RS-232 Multidrop not available with 4 relay version.
Contact Style: Form C contacts
Contact Ratings: 250 VAC @ 5 amps
30 VDC @ 5 amps
Fast Transient Threshold: 1000 V

Analog Output

The analog output is menu assignable to correspond to the Uncompensated Volume Level, Corrected Volume Level, Mass, Temperature, Density.

Type: Isolated Current Sourcing
Isolated I/P/C: 500 V
Available Ranges: 4-20 mA
Resolution: 12 bit
Accuracy: 0.05% FS at 20 Degrees C
Update Level: 1 update/sec minimum
Temperature Drift: Less than 200 ppm/C
Maximum Load: 1000 ohms (at nominal line voltage)
Compliance Effect: Less than .05% Span
60 Hz rejection: 40 dB minimum
EMI: No effect at 3 V/M
Calibration: Operator assisted Learn Mode
Averaging: User entry of DSP Averaging constant to cause an smooth control action.

Isolated Pulse output

The isolated pulse output produces pulses based on the changing Uncompensated Volume Total, Compensated Volume Total or Mass Total.

Usage: Quantity entering or leaving tank
Isolation I/O/P: 500 V
Pulse Output Form: Open Collector
Maximum On Current: 25 mA
Maximum Off Voltage: 30 VDC
Saturation Voltage: 1.0 VDC
Maximum Off Current: 0.1 mA
Pulse Duration: 18 msec or 100 msec
Pulse output buffer: 8 bit

Fault Protection
Reverse polarity: Shunt Diode
Transient Protection: 500 VDC (Capacitive Clamp)

RS-232 Communication

Uses: Printing, Setup, Modem, Datalogging
Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Device ID: 0 to 99
Protocol: Proprietary, Contact factory for more information
Chassis Connector Style: DB 9 Female connector

RS-485 Communication (optional)

Uses: Network Communications
Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Device ID: 0 to 255
Protocol: ModBus RTU
Chassis Connector Style: DB 9 Female connector

Operating Mode

The LEVELtrol-II can be thought of as making a series of measurements of level, temperature/density sensors and then performing calculations to arrive at a result(s) which is then updated periodically on the display. The analog output, the pulse output, and the alarm relays are also updated. The cycle then repeats itself.

Step 1: Update the measurements of input signals
Raw Input Measurements are made at each input using equations based on input signal type selected. The system notes the “out of range” input signal as an alarm condition.

Step 2: Compute the Flowing Fluid Parameters
The temperature and density equations are computed as needed based on the instrument equations and input usage selected by the user.

Step 3 : Compute the Tank Level
The value is computed based on the level sensor input type selected and by installation details on the tank.

Step 4: Compute the Uncorrected Tank Volume
Compute the uncorrected tank volume from the tank level measurement and known geometry of the tank.

Step 5: Compute the Corrected Tank Volume at Reference Conditions or Mass in tank.

Step 6: Check Alarms
The alarm functions have been assigned to one of the above during the setup of the instrument. A comparison is now made by comparing the current value against the specified hi and low limits.

Step 7: Compute the Analog Output
This designated process value is now used to compute the analog output.

Step 8: Total Preset Comparisons
The total associated with a preset function is then compared against the corresponding preset value and any required control actions taken.

Step 9: Pulse Output Service-
The pulse output is next updated by scaling the total increment which has just been determined by the pulse output scaler and summing it to any residual pulse output amount.

Step 10: Update Display and Printer Output-
The instrument finally runs a task to update the various table entries associated with the front panel display and serial outputs.

Setup Mode

The setup mode is password protected by means of a numeric lock out code established by the user. In addition, a secret, manufacturers numeric unlock entry sequence is available.

The system also provides a minimum implementation of an “audit trail” which tracks significant setup changes to the unit. This feature is increasingly being found of benefit to users or simply required by Weights and Measurement Officials in systems used in commerce, trade, or “custody transfer” applications.

A Worksheet is provided to assist the user in setting up the instrument. In addition, a software program is available (optional) which runs on a PC using a RS-232 Serial for connection to the instrument. Illustrative examples may be down loaded in this manner.

The setup mode has numerous subgrouping of parameters needed for the instrument functions. There is a well conceived hierarchy to the setup parameter list. Selections made at the beginning of the setup hide unnecessary items further down in the lists.

In the setup mode, the instrument activates the correct setup variables based on the instrument configuration, the equations, and the hardware selections made for the compensation transmitter type, the level transmitter type, and any enhancement options selected. All required setup parameters are enabled. All setup parameters not required are suppressed.

A help line prompt is provided for each entry. In addition a help message is available which may be accessed by depressing the “HELP” key.

Also note that in the setup mode are parameter selections which have preassigned industry standard values. The unit will assume these values unless they are modified by the user.

Most of the process input variables have available a “default” or emergency value which must be entered. These are the values that the unit assumes when a malfunction is determined to have occurred on the corresponding input.

It is possible to enter in a nominal constant value for temperature or density, or analog level inputs by placing the desired nominal value into both the lo and hi values. This is also a convenience when performing bench top tests without simulators.

Maintenance Mode:

The Maintenance Mode of the LEVELtrol-II is the Test and Calibration Mode for the device. This mode provides a number of specialized utilities required for factory calibration, instrument checkout on start-up, and periodic calibration documentation.

A Supervisor or Manufacturers password is required to gain access to this specialized mode of operation. Start-up, quality, calibration, and maintenance personnel will find this mode of operation very useful. It is also useful for factory testing.

Many of these tests may be used during start-up of a new system. Inputs signals may be read, and output signals may be exercised to verify the electrical interconnects before the entire system is put on line.

The following action items may be performed in the Maintenance Mode:

Print Calibration/Maintenance Report
Examine Audit Trail
Examine Error History
Perform Keypad Checkout
Perform Display Checkout
Perform Pulse Output Checkout
Perform Control Input Checkout
Perform Relay Output Checkout
Perform Analog Input Checkout
Perform Analog Output Checkout
Calibrate Analog Inputs using the Learn Feature
Calibrate Analog Output using the Learn Feature
Battery Voltage Test
Print Datalogger Contents

Note that a calibration of the analog input/output will advance the audit trail counters since it effects the accuracy of the system.

RS-232 Serial Port

The LEVELtrol-II has a general purpose RS-232 Port which may be used for any one of the following purposes:

Transaction Printing
Data Logging
Remote Metering by Modem (optional)
Computer Communication Link
Configuration by Computer
Print System Setup
Print Calibration/Malfunction History

Instrument Setup by PC's over Serial Port

A Diskette program is optionally available with the instrument that enables the user to rapidly configure the LEVELtrol-II using an Personnel Computer. Included on the diskette are common instrument applications which may be used as a starting point for your application. This permits the user to have an excellent starting point and helps speed the user through the instrument setup.

Operation of Serial Communication Port with Printers

LEVELtrol-II's RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a printer in applications requiring transaction printing, data logging and/or printing of calibration and maintenance reports.

For transaction printing, the user defines the items to be included in the printed document. The user can also select what initiates the transaction print generated as part of the setup of the instrument. The transaction document may be initiated via a front panel key depression, a remote contact closure, or upon completion of a batch.

In data logging, the user defines the items to be included in each data log as a print list. The user can also select when or how often he wishes a data log to be made. This is done during the setup of the instrument as either a time of day or as a time interval between logging.

The system setup and maintenance report lists all the instrument setup parameters and usage for the current instrument configuration. In addition, the Audit trail information is presented along with a status report listing any observed malfunctions which have not been corrected.

The user initiates the printing of this report at a designated point in the menu by pressing the print key on the front panel.

Operation of Serial Port with Modems (optional)

The LEVELtrol-II RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a modem in remote metering applications.

2. Installation

WARNING: In control applications, independent safety interlocks (liquid level switches) should be used to prevent hazards which could result from a malfunctioning LEVELtrol II.

General Mounting Hints

2.1 General Mounting Hints:

The LEVELtrol-II Flow Computer should be located in an area with a clean, dry atmosphere which is relatively free of shock and vibration. The unit is installed in a 5.43" (138mm) wide by 2.68" (68mm) high panel cutout. (see Mounting Dimensions) To mount the instrument, proceed as follows:

Mounting Procedure

a. Prepare the panel opening.
b. Slide the unit through the panel cutout until the it touches the panel.
c. Install the screws (provided) in the mounting bracket and slip the bracket over the rear of the case until it snaps in place.
d. Tighten the screws firmly to attach the bezel to the panel. 3 in. lb. of torque must be applied and the bezel must be parallel to the panel.

Termination Connectors:

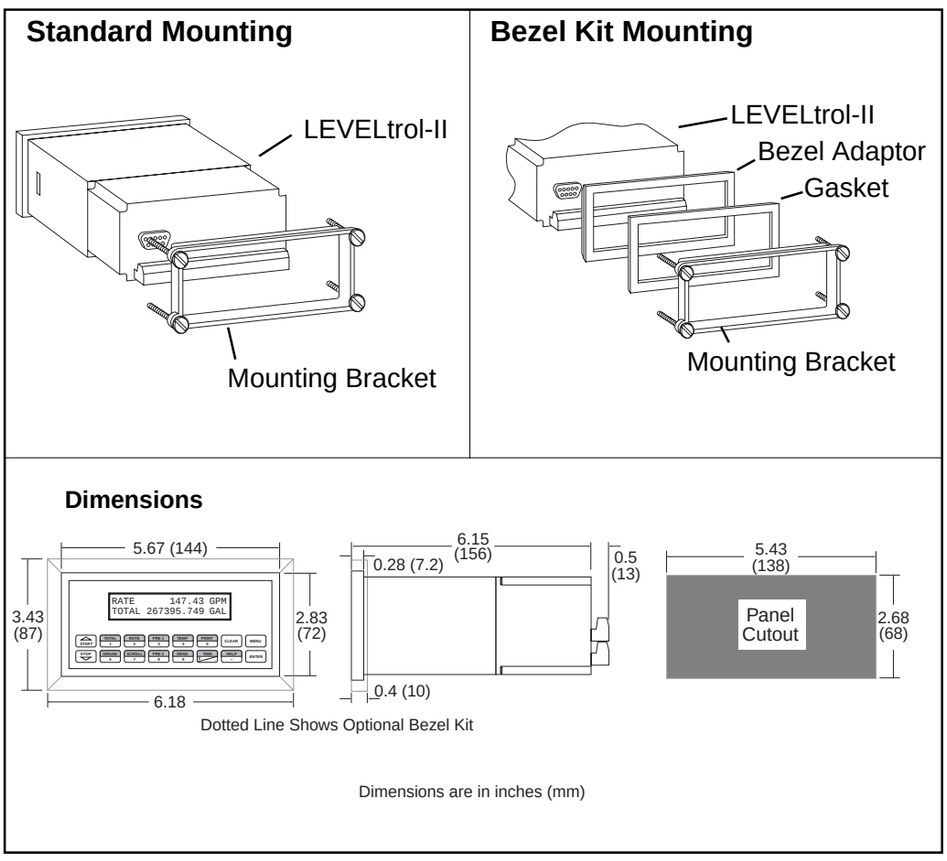
Minimum Wire Gauge: 22 AWG
Maximum Wire Gauge: 14 AWG
Voltage/current limits are limited by unit specifications.

Permanently Connected Equipment:
UL 3101-1, Section 6.12.2.1 specifies that:

- A switch or circuit breaker shall be included in the building installation;
- It shall be in close proximity to the equipment and within easy reach of the OPERATOR;
- It shall be marked as the disconnecting device for the equipment.

Ensure that the switch or circuit breaker chosen is suitable for the power requirements of the unit.

2.2 Mounting Diagrams:



3. Applications

Tank Level/Volume

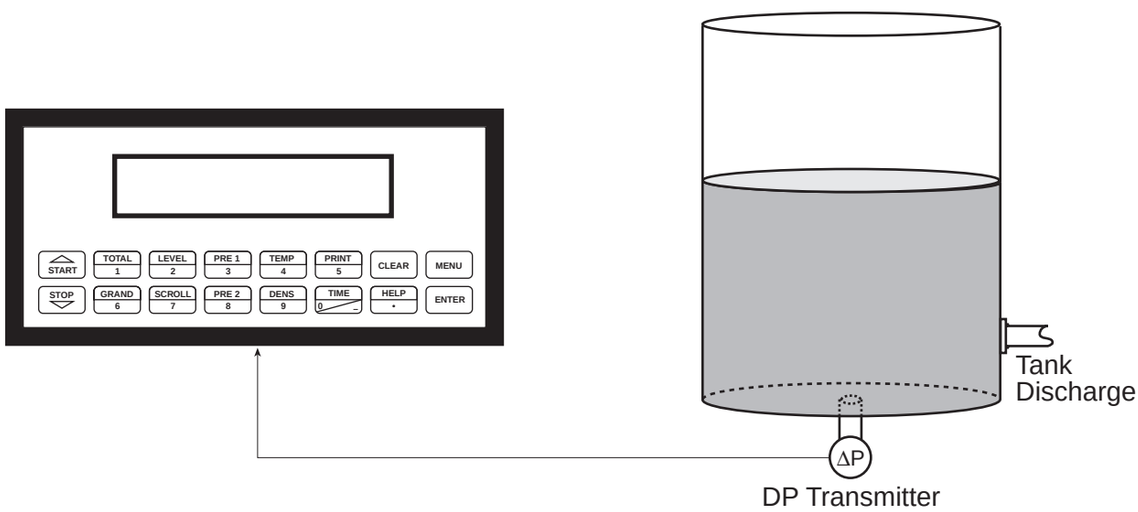
3.1 Tank Level/Volume

Measurements:
A level or hydrostatic pressure transmitter measures the liquid level in a tank. A temperature sensor can also be installed to correct for liquid thermal expansion or density effects.

Output Results:
- Display Results
  Level, Available Tank Volume, Gross Tank Volume
- Analog Output
  Level or Tank Volume
- Pulse Output
  Changes in Tank Volume
- Relay Outputs
  Level or Tank Volume Alarms

Applications:
The LEVELtrol-II can monitor actual liquid level and tank volume of a liquid. Alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Tank Level/ Volume Illustration



Corrected Tank Volume

3.2 Corrected Tank Volume

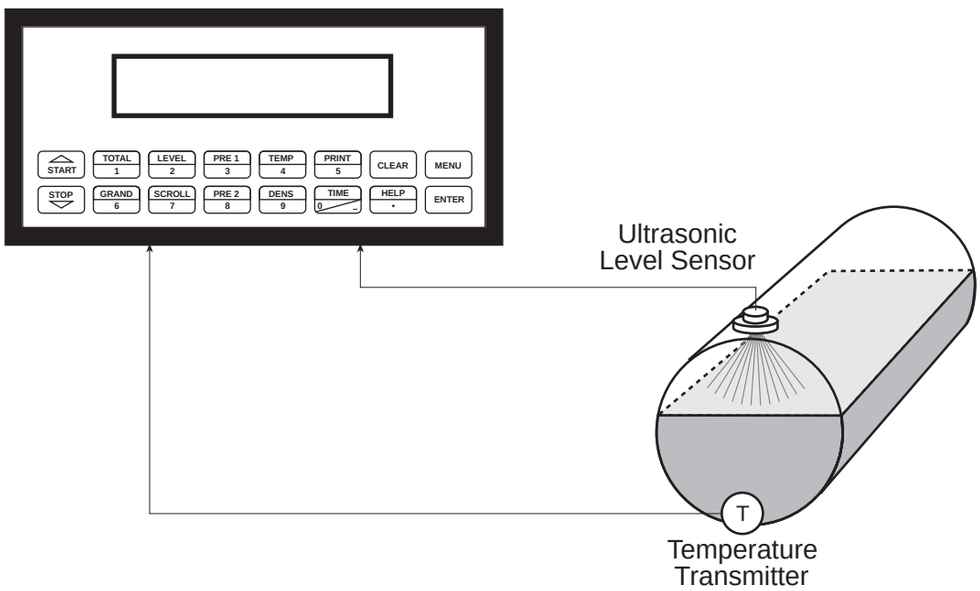
Measurements:
An ultrasonic level sensor measures the liquid level in a horizontal tank. A temperature sensor is installed to correct for liquid thermal expansion.

Calculations:
- Corrected Tank Volume is calculated using the level and temperature inputs as well as the liquid's thermal expansion coefficient stored in the LEVELtrol-II. Use the "SET FLUID PROPERTIES" submenu to define reference temperature and density values for standard conditions.

Output Results:
- Display Results
  Level, Available Corrected Volume, Gross Corrected Volume, Temperature
- Analog Output
  Tank Volume or Temperature or Density
- Pulse Output
  Change in Tank Volume
- Relay Outputs
  Level or Tank Volume Alarms

Applications:
Monitoring corrected volume of a liquid stored in a horizontal tank. Alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Corrected Liquid Volume Illustration



Total Mass in Tank

3.3 Total Mass in Tank

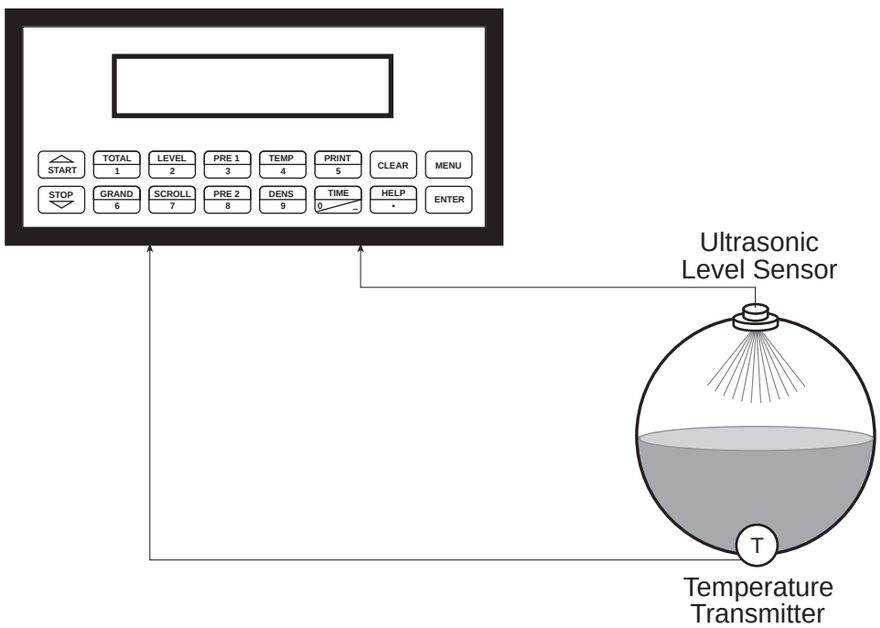
Measurements:
Actual level is measured by the level sensor (ultrasonic sensor or DP transmitter). Temperature is measured by the temperature transmitter. A density transmitter can alternately be used for direct density measurements.

Calculations:
- The density is calculated using the reference density and the thermal expansion coefficient of the liquid (see "SET FLUID PROPERTIES" submenu).
- Total Mass in tank is computed for tank geometry.

Output Results:
- Display Results
  Level, Total Available Mass in Tank, Total Gross Mass in Tank, Temperature, Density
- Analog Output
  Level, Total, Temperature or Density
- Pulse Output
  Change in Tank Mass
- Relay Outputs
  Level, Total or Temperature Alarms

Applications:
Monitoring level and mass total of any liquid in a tank. Alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Liquid Mass Illustration



Batching Volume, Corrected Volume or Mass from Tank Level

3.4 Batching Volume, Corrected Volume or Mass from Tank Level

Measurements:

A Level transmitter measures the liquid level in a tank. A temperature sensor can also be installed to correct for liquid thermal expansion (see 3.2 Corrected Volume).

Calculations:

- Fluid Density (if required)
- Actual Level in tank is computed from level signal, installation parameters and fluid properties.
- Tank Volume, Corrected Volume, Mass
- Compare quantity delivered to quantity requested.

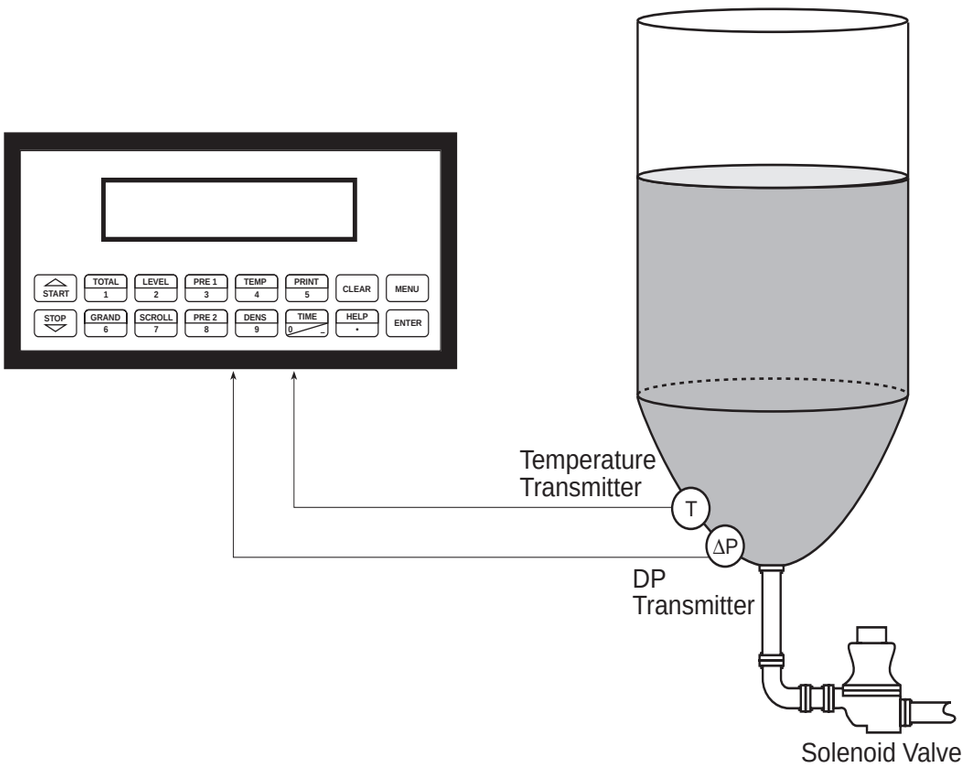
Output Results:

- Display Results
  Level, Batch Total, Tank Total, Temperature, Density
- Analog Output
  Level, Total, Temperature or Density
- Pulse Output
  Amount delivered since start of batch (other uses available)
- Relay Outputs
  Batch Total, Level, or Temperature Alarms

Applications:

Batching and monitoring level and total quantity in tank of any liquid. Batching is accomplished via relays and datalogging is available via analog (4-20mA) and serial outputs.

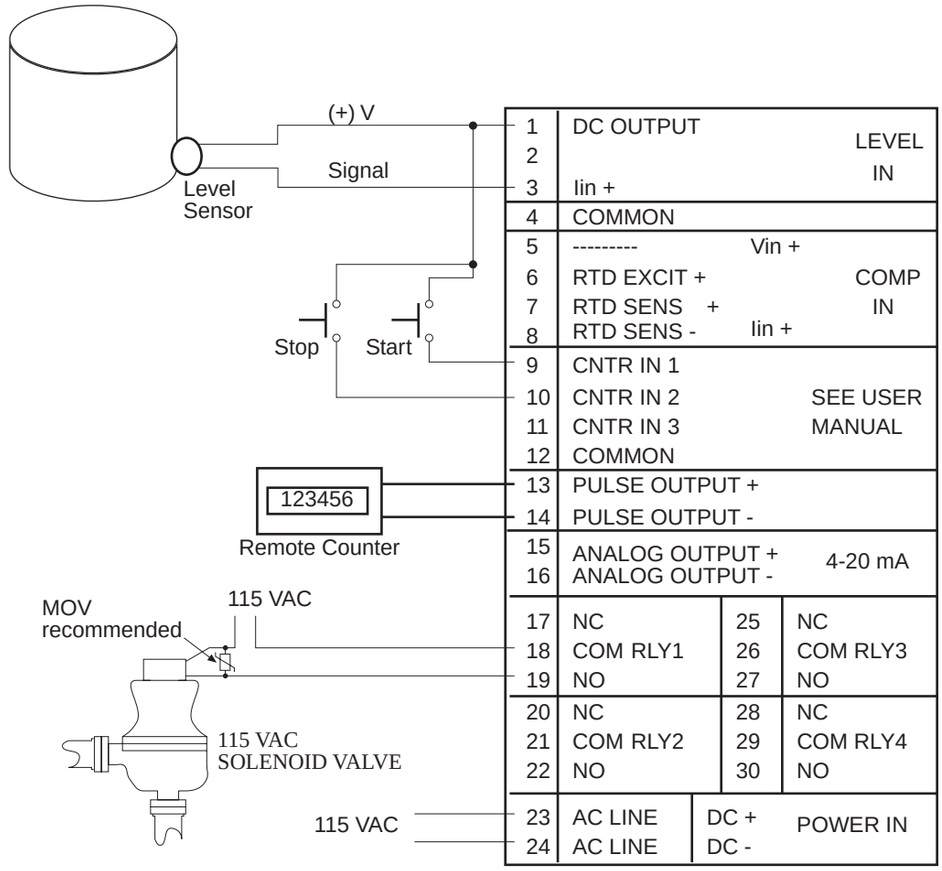
Batching Illustration



4 WIRING

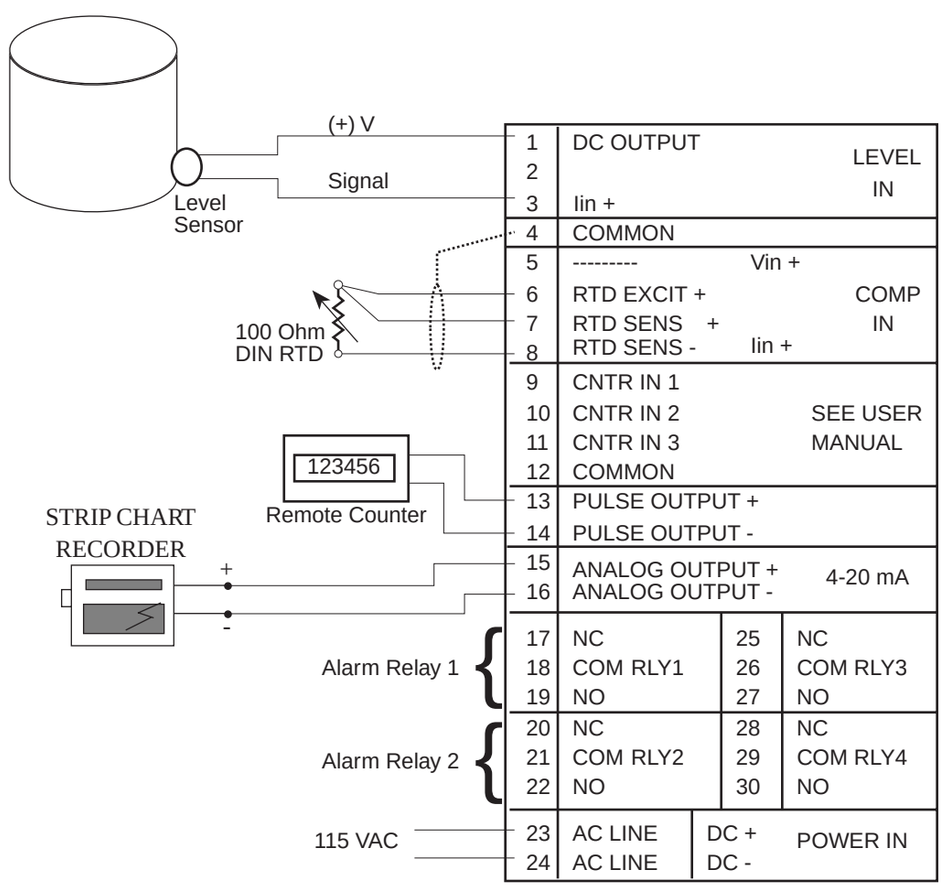
Batcher Wiring

4.1 Typical Batcher Wiring:



Level / Total Wiring

4.2 Typical Level/Total Wiring:

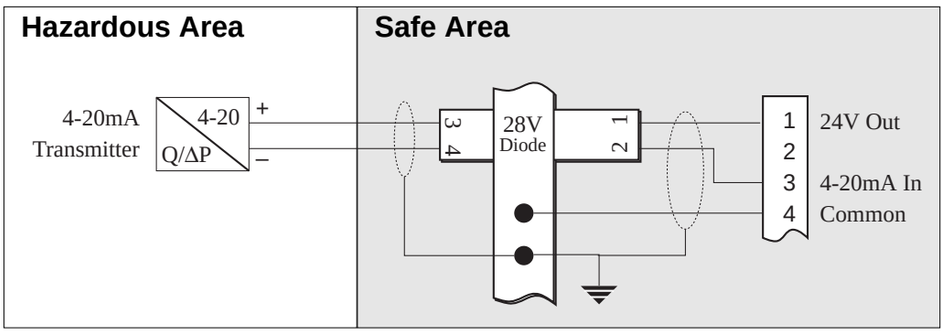


4.3 Wiring In Hazardous Areas:

Examples using MLT787S+ Barrier (MTL4755ac for RTD)

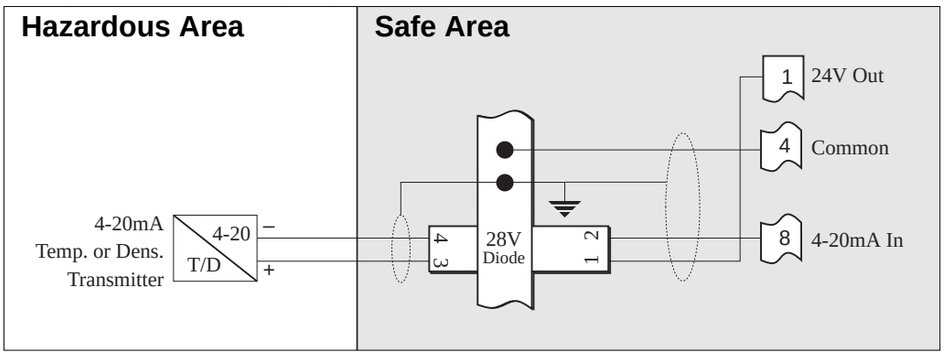
Level Input

Flow Input



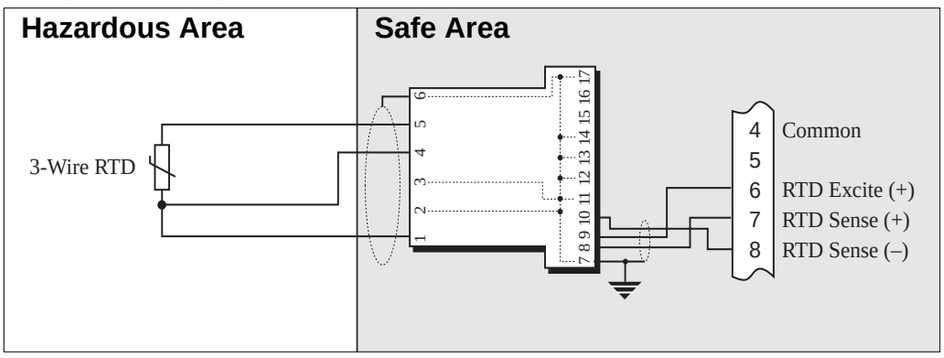
Temperature or Density Input (4-20mA Transmitter)

Temperature/Density Input (4-20mA Transmitter)



Temperature Input (RTD)

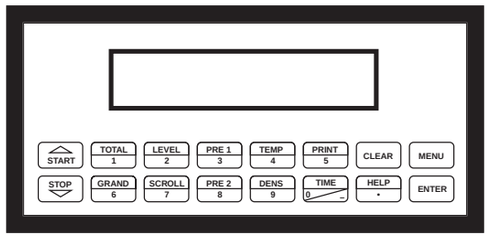
Temperature Input (RTD)



5. UNIT OPERATION

5.1 Front Panel Operation Concept for Run Mode

The LEVELtrol-II is fully programmable through the front panel. Please review the following usage summary before attempting to use the instrument.



How To Use On-Line Help

HELP
On-line help is provided to assist the operator in using this product. The help is available during RUN and SETUP modes simply by pressing the HELP key. The HELP key is used to enter decimals when entering numeric values.

How To Use Function Keys

FUNCTION KEYS
In the RUN mode, several keys have a special, direct access feature, to display an item of interest (i.e. LEVEL, TOTAL, PRE 1, etc.). Press the key to view your choice. Press the SCROLL key to return to scrolling display.

How To Enter Presets

PRESET KEYS
In the RUN mode, PRE 1 & PRE 2 keys are used to view and/or change the preset setpoints. To view the Presets, simply press the desired Preset key once. Rapidly press the Preset keys three times, then press the Clear key for direct editing of the preset setpoints. The access for changing the presets can be locked.

How To Create a Scroll List

SCROLL
Rapidly press the Scroll key twice to setup a display list.
Press the CLEAR key to remove old scroll list.
Press the function key for the item you wish to add
Use the Δ ∇ keys to assign the line.

How To Use The Print Key

PRINT
The PRINT key is used to print on demand. When the PRINT key is pressed, a user defined list of data (TOTAL, LEVEL, PRE 1, etc.) is sent to the RS-232 port. A timed message of "PRINTING" will be displayed to acknowledge the print request.

How To Use Special Batching Keys

SPECIAL BATCHING KEYS
The START and STOP keys are used only when batching to start and stop batches. The CLEAR key will clear the batch total. All other keys work the same in both Level/Total mode and Batch mode. The Start and Stop keys operation are set by the control input settings. The Start options are: START or RESET/START. The Stop options are: STOP or STOP/RESET.

How To Use The Menu Key

MENU KEY
The MENU key is used to enter the Setup and Test modes. Press the MENU key to enter the Setup and Test modes. (See section 6 for Setup mode, section 8 for Test mode). The MENU key is used as "escape" in Setup and Test Programming. Pressing the MENU key wile programming in the Sub-Menu groups will backup the display to that Sub-Menu group heading. Pressing the MENU key while viewing the Sub-Menu groups will backup the display to the Top Level Menu.

How To Acknowledge Alarms

ACKNOWLEDGING ALARMS
Most alarm messages are self-clearing. Press the ENTER key to acknowledge and clear alarms.

NOTE: Some keys and functions are password protected. Enter the password to gain access. The passwords are factory set as follows:
Operator = 0
Supervisor = 2000

General Operation

5.2 General Operation

The unit can display: Level, Available Total, Gross Total, Temperature, Density, Presets and Time of Day. The Temperature and/or Density can be displayed even if you are using the Volumetric Flow Equation (a Temperature or Density sensor must be installed). The unit can perform Volume, Mass or Corrected Volume equations using a temperature or density sensor (these equations can be computed without Temp/Dens sensors by using user defined default values). The unit can be programmed to perform Level or Batching functions (see section 6.3, SELECT INSTRUMENT Submenu).

Level/Total Operation

5.3 Level/Total Operation

The Level/Total mode is used primarily to monitor and control level and tank volume. The relays can be used to trigger level, tank volume, temperature or density alarms. Analog, pulse and communication outputs are also provided.

Password Protection (Level/Total mode)

5.3.1 Password Protection for Level/Total mode

After an Operator and/or Supervisor Password is entered in the setup mode (see section 6.3, SETUP PASSWORD submenu), the unit will be locked. The unit will prompt the user for the password when trying to perform the following functions:

Enter Menu
Edit Preset 1 (PRE 1 Key) (if operator access is set to "none")
Edit Preset 2 (PRE 2 Key) (if operator access is set to "none")

The Supervisor password should be reserved for supervisors. The Supervisor password will allow access to restricted areas of the Setup and Test menus.

A control input can also be configured as a jumper hardware lockout.

Relay Operation (Level/Total mode)

5.3.2 Relay Operation in Level/Total mode

Four relays are available for control and/or alarm output functions. The relays can be assigned to trip according to level, total, temperature or density readings. The relays can be programmed for low or high alarms. Preset 1 (RLY1) and Preset 2 (RLY2) are easily accessible by pressing the PRE 1 or PRE 2 key on the front panel. Preset 3 and Preset 4 are accessible only through the setup menu.

NOTE: Choose relay operations that will fail safe for your process. Also use suitable safety interlocks (level switches) to prevent overfilling containers.

Pulse Output (Level/Total mode)

5.3.3 Pulse Output in Level/Total mode

The isolated pulse output (open collector) is menu is assigned to follow changes in the Volume Total, Corrected Volume Total or Mass Total. The pulse output duration can be set for 10mS (100Hz max) or 100mS (10Hz max). A pulse output scale factor (pulse value) can be set to scale the pulse output. The pulse output is ideal for connecting to remote totalizers or other devices such as a PLC. See section 1.3 for electrical specifications. Pulse outputs can be used to indicate approximate delivery totals received or delivered.

Analog Output
(Level/Total mode)

5.3.4 Analog Output in Level/Total mode

The analog output is menu assignable to correspond to the Level, Volume, Corrected Volume, Mass, Temperature, Density. The analog output is ideal for "trend" tracking using strip chart recorders or other devices.

RS-232 Serial Port
(Level/Total mode)

5.3.5 RS-232 Serial Port Operation in Level/Total mode

The RS-232 serial port can be used for programming (using the optional Setup Disk) or for communicating to printers and computers in the Operating Mode (Run Mode).

PC Communications:
The Setup Disk also allows the user to query the unit for operating status such as Level, Tank Total, Temperature, Density, Presets, etc.

Operation of RS-232 Serial Port with Printers:
Transaction Printing
For transaction printing, the user defines the items to be included in the printed document (see SET PRINT OUTPUT, Select_list). The transaction document can be initiated by pressing the PRINT key or by a remote contact closure.

Data Logging to Printer
In data logging, the user defines the items to be included in each data log (see SET PRINTER OUTPUT, Select_list). The user can also select when (time of day) or how often (print interval) the data log is to be made (see section 6.3.19 SET PRINT OUTPUT, Configure).

System Setup and Maintenance Report
The system setup and maintenance report lists all of the instrument setup parameters and usages for the current instrument configuration. The audit trail information and a status report is also printed. This report is initiated in the Test menu (see PRINT SYSTEM SETUP).

5.3.6 RS-485 Serial Port Operation in Level/Total mode

The RS-485 serial port can be used for accessing level, total quantity, temperature, density and alarm status information. The port can also be used for changing presets and acknowledging alarms.

Batcher Operation

5.4 Batcher Operation

The Batcher mode is used primarily to dispense batches of fluid based on changes in tank volume as indicated by tank level. The main difference between the Batch mode and Level/Total mode is the relay operation. The Batch mode allows the operator to "START" the batch transfer via the front panel or remote input. Once started, the relays (RLY1 & RLY2) will energize and send power to a flow control device (i.e. solenoid valve or pump). The level sensor will send a signal to the unit and total comparisons will begin. When the Prewarn value (PRE 2) is reached, Relay 2 will drop out (this is ideal for flow slow down). When the Batch amount (PRE 1) is reached, Relay 1 will drop out and the Batch is complete.

Several messages will be displayed during normal batch operation (i.e. Batch Fill, Batch Stopped).

Batcher Configuration

5.4.1 Batcher Configuration.

When the unit is programmed for the batch mode, several batch operation choices are available. These choices include: Up or Down Counting, Batch Into or Out of the Tank, Batch Overrun Correction feature, Start or Reset/Start, and Stop or Stop/Reset.

BATCH OVERRUN

The batch overrun is used for batch applications that have slow responding valves and a consistent batching flowrate. When the Batch Overrun is set, the unit will compensate for batch overruns by computing an averaged overrun value from the last four batches. This average is used to internally adjust the batch setpoint to minimize overrun.

START, RESET/START and STOP, STOP/RESET

When configuring the control inputs, Control Input1 can be set for START or RESET/START. When set for START, the unit will start batching when a signal is applied to Control Input1 or the front panel Start key is pressed. A separate Reset signal must be used to clear the previous batch total. When set for RESET/START, the unit will automatically reset then start when a signal is applied to Control Input1 or the front panel Start key is pressed (provided that the previous batch was completed). If a previous batch was stopped during a batch cycle, the unit will Restart from where it was stopped.

Control Input 2 can be set for STOP or STOP/RESET. When set for STOP, the unit will stop batching when a signal is applied to Control Input 2 or the front panel Stop key is pressed. A separate Reset signal must be used to clear the batch total. When set for STOP/RESET, a running batch will stop when a signal is applied to Control Input 2 or the front panel Stop key is pressed. If the unit is Stopped or after a completed batch, the unit will reset when a signal is applied to Control Input 2 or the front panel Stop key is pressed.

NOTE: Applying a voltage level to Control Input 2 will inhibit or override all Start inputs in either mode.

Password Protection
(Batch mode)

5.4.2 Password Protection for Batcher Mode

After an Operator and/or Supervisor Password is entered in the setup mode (see section 6.3, SETUP PASSWORD submenu), the unit will be locked. The unit will prompt the user for the password when trying to enter the menu. The unit will also prompt the user to enter the password if this access has been limited.

The Supervisor password should be reserved for supervisors. The Supervisor password will allow access to restricted areas of the Setup and Test menus.

The passwords are factory set as follows:

Operator = 0
Supervisor = 2000

A control input can also be configured as a jumper hardware lockout.

Relay Operation
(Batch mode)

5.4.3 Relay Operation in Batcher mode

Four relays are available for batch control and/or alarm outputs. Preset 1 (RLY1) is reserved for batch amount, Preset 2 (RLY2) is usually reserved for prewarn. (see section 5.4 Batcher Operation for Relay 1 & Relay 2 functions)
Preset 1 (RLY1) and Preset 2 (RLY2) are easily accessible by pressing the PRE 1 or PRE 2 key on the front panel. Preset 3 and Preset 4 are accessible only through the setup menu.
Relays 3 and 4 can be assigned to trip according to level, temperature, density, overrun or alarm. When level, temperature or density is selected the relays can be programmed as low or high alarms.
Overrun can be used to detect minor leakage around valves in some applications.

NOTE: Choose relay operations that will fail safe for your process. Also use suitable safety interlocks (level switches) to prevent overfilling containers.

Pulse Output
(Batch mode)

5.4.4 Pulse Output in Batcher mode

The isolated pulse output (open collector) is assigned to produce pulses on changing Volume, Corrected Volume or Mass as indicated by the pulse output usage and the compensation equation selected. The pulse output duration can be set for 10mS (100Hz max) or 100mS (10Hz max). A pulse output scale factor (pulse value) can be set to scale the pulse output. The pulse output is ideal for connecting to remote totalizers or other devices such as a PLC. It may be used to keep track of deliveries, the amount sent to/from a tank or for a combination of these. See section 1.3 for electrical specifications.

Analog Output
(Batch mode)

5.4.5 Analog Output in Batcher mode

The analog output is menu assignable to correspond to the Tank Level, Temperature, Density, Volume Total, Corrected Volume Total or Mass Total. The analog output is ideal for "trend" tracking using strip chart recorders or other devices.

RS-232 Serial Port
(Batch mode)

5.4.6 RS-232 Serial Port Operation in Batcher mode

The RS-232 serial port can be used for programming (using the Setup Disk) or for communicating to printers and computers in the Operating Mode (Run Mode).

PC Communications:
The Setup Disk also allows the user to query the unit for operating status such as Level, Tank Total, Batch Total , Temperature, Density, Presets, etc.

Operation of RS-232 Serial Port with Printers:
Transaction Printing
For transaction printing, the user defines the items to be included in the printed document (see section 6.3.20 SET PRINT OUTPUT, Select_list). The transaction document can be initiated by pressing the PRINT key, by a remote contact closure or print automatically at end of batch.

Data Logging
In data logging, the user defines the items to be included in each data log (see section 6.3.20 SET PRINT OUTPUT, Select_list). The user can also select when (time of day) or how often (print interval) the data log is to be made (see section 6.3.19 SET PRINT OUTPUT, Configure).

System Setup and Maintenance Report
The system setup and maintenance report lists all of the instrument setup parameters and usage for the current instrument configuration. The audit trail information and a status report is also printed. This report is initiated in the Test menu (see section 8.2.3 PRINT SYSTEM SETUP).

RS-485 Serial Port
(Batch mode)

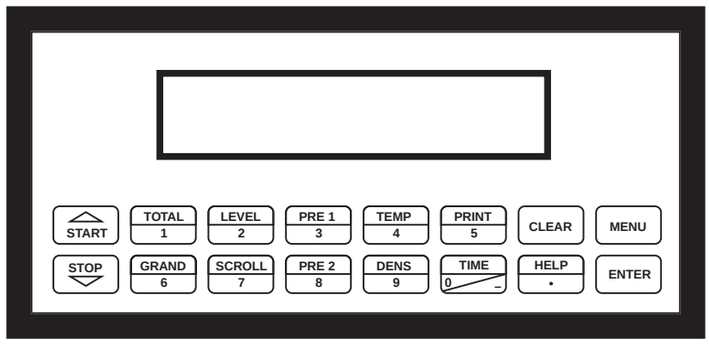
5.4.7 RS-485 Serial Port Operation in Batcher mode

The RS-485 serial port can be used for starting, stopping, monitoring and controlling the instrument in the operating mode (run mode). The port can also be used for changing presets and acknowledging alarms.

6. PROGRAMMING

6.1 Front Panel Operation Concept for Program Mode

The LEVELtrol-II is fully programmable through the front panel. Please review the following usage summary before attempting to use the instrument.



Setup Mode:

How To Make Mode Changes

MODE CHANGES
Pressing the MENU key will offer selections of RUN, SETUP, TEST. RUN is the normal operating mode for the instrument. SETUP offers various sub-menus used for instrument setup. TEST offers various sub-menus for Test, Calibration and System Start-up.

How To Navigate Through Sub-Menu Groups

SUBMENU GROUP NAVIGATION
Use the UP and DOWN arrow keys to navigate up and down through the Sub-Menu groups when in the SETUP or TEST mode. Press the ENTER key to enter a desired setup or test Sub-Menu group.

How To Select Program Choices

SELECTION OF ITEM
During setup, the unit will often offer multiple choices for a given topic. The topic prompt appears on the top line of the display. The choices are shown on the lower line of the display.
To select an item, press the key beneath the desired choice. The selected choice will blink. Press the ENTER key to accept the selected choice.

How To Enter Numeric Values

NUMERIC ENTRY
The keys labeled "0 - 9", "–", ".", CLEAR and ENTER are used to enter numerical values. A leading 0 will assume that you intend to enter a minus "–" sign. Press the CLEAR key to clear the existing value and to enable editing, then enter desired value and press ENTER to accept value.

How To Enter Text Characters

TEXT CHARACTER ENTRY
Some setup items (i.e. Descriptors, Units Label) require the user to enter text characters. Press CLEAR to enable editing. The UP and DOWN arrow keys are used to scroll through the available character sets for each individual character. Press the ENTER key to accept the character and advance to the next character until the entire text is acceptable.

WARNING!

WARNING: The outputs remain operational during instrument setup. The relays will change state as the instrument is configured. Be sure no hazards can be created before configuring the unit.

6.2 EZ Setup

The EZ Setup routine is a quick and easy way to configure the unit for the most commonly used instrument functions. This setup assumes that you are measuring level using a 4-20 mA transmitter. Entering the EZ Setup mode automatically sets many features. This may cause any previously programmed information to be lost or reset. For a complete customized configuration, see sections 6.3 and 6.4.

Menus	Display	Notes
6.2.1 TOP LEVEL SETUP MENU	SELECT OPERATE STATE Run **Setup** Test	Select Setup to enter the instrument setup routine.
	ENTER	
6.2.2 EZ Setup Submenu Groups	DO EZ SETUP? No **Yes**	Select YES to enter EZ Setup routine.
	ENTER	
	ARE YOU SURE? No **Yes**	Confirm that you want to run EZ Setup. **Caution:** Any previous program settings may be lost or reset.
	ENTER	
	INSTRUMENT TYPE Level/Tot Batch	Instrument Type.
	ENTER	
	COMPENSATION EQ. Volume Mass Cor/Vol	Select the desired compensation equation.
	ENTER	
	VOLUME UNIT LABEL gal	Enter the desired volume units label.
	ENTER	
	LEVEL UNIT LABEL in	Enter the desired level units label.
	ENTER	
	TANK SHAPE TBL. VERT HORZ SPHR	Select the appropriate tank shape.
	ENTER	
Through 32 Points	STRAPPING TABLE LEV01:0.0 in	If TBL selected, Enter the desired Level for the appropriate point of the table .
	ENTER	
	STRAPPING TABLE VOL01:0.0 gal	Enter the desired Level for the appropriate point of the table .
	ENTER	
	VOLUME CONV. FACTOR 231.0 in3/g	Enter the volume units conversion factor needed by the unit.
	ENTER	
	TANK DIAMETER 100 in	Enter the tank diameter.
	ENTER	

Continued on next page.

Menus	Display	Notes
6.2.2 (continued) EZ Setup Submenu Groups	TANK LENGTH 100 in	If VERT or HORZ selected, Enter tank length.
	ENTER	
	SENSOR LOCATION 0.0 in	Enter the distance between the base of tank and the level sensor location. (Enter a negative value if the sensor is located below the tank)
	ENTER	
	DISCHARGE LOCATION 0.0 in	Enter the distance between the base of tank and the discharge location. (Enter a negative value if it is located below the tank)
	ENTER	
	LEVEL SENSOR TYPE delta_p LEVEL	Select the appropriate sensor type.
	ENTER	
	LEVEL FULL SCALE 3.609181b/in2	Enter full scale of level sensor.
	ENTER	
	REF. DENSITY 8.3372 lbs/g	Enter the reference density.
	ENTER	
	REF. TEMPERATURE 60.0 F	Enter the reference temperature.
	ENTER	
	EXPAN. FACTOR [xe-6] 112.00	Enter the expansion factor of the fluid.
	ENTER	
	OPERATOR PASSWORD ****	Enter an operator password.
	ENTER	
	Advance to *Run Mode.*	

6.3 Setup Menus

Menus	Display	Notes
6.3.1 Top Level Setup Menu	SELECT OPERATE STATE Run **Setup** Test	Select Setup to enter the instrument setup routine.
	MENU ENTER	
6.3.2 Submenu Groups	START DO EZ SETUP? NO YES	Refer to Page 20 for Details.
	STOP START	
	SET INSTRUMENT TYPE	Refer to Page 23 for Details.
	STOP START	
	SETUP INDICATORS	Refer to Page 24 & 25 for Details.
	STOP START	
	SETUP TANK STYLE	Refer to Pages 26 & 27 for Details.
	STOP START	
	SETUP PROCESS INPUTS	Refer to Pages 28 & 29 for Details.
	STOP START	
	SET FLUID PROPERTIES	Refer to Page 30 for Details.
	STOP START	
	SETUP OUTPUTS	Refer to Pages 30 & 31 for Details.
	STOP START	
	SETUP RELAYS	Refer to Page 31, 32 & 33 for Details.
	STOP START	
	SETUP CONTROL INPUTS	Refer to Page 34 for Details.
	STOP START	
	SETUP REAL-TIME CLOCK	Refer to Pages 34 & 35 for Details.
	STOP START	
	SETUP SERIAL OUTPUT	Refer to Page 35 for Details.
	STOP START	
	SETUP PRINT OUTPUT	Refer to Page 36 for Details.
	STOP START	
	SETUP PASSWORD	Refer to Page 37 for Details.
	STOP START	
	STOP SETUP NETWORK CARD	Refer to Page 37 for Details.

6.4 Setup Sub-Menus

Sub-menus	Display	Notes
6.4.1 DO EZ SETUP?	DO EZ SETUP? NO YES	Refer to page 19 for EZ Setup routine.
	ENTER	
	Advance To INSTRUMENT TYPE	If NO selected, advance to Set Instrument Type for general menu access and setup.
6.4.2 SET INSTRUMENT TYPE	SET INSTRUMENT TYPE	
	ENTER	
	INSTRUMENT TYPE Level/Tot Batch	Press ENTER when Level/Total is flashing to configure the instrument as a Ratemeter/ Totalizer.
	ENTER	
	COMPENSATION EQ. Volume Mass Cor/Vol	Select the desired Compensation Equation.
	ENTER	
	Advance To SETUP INDICATORS	
	INSTRUMENT TYPE Level/Tot Batch	Press ENTER when Batch is flashing to configure the instrument as a Batcher.
	ENTER	
	BATCH COUNT MODE Up Down	Select UP to Reset to 0 and count up to preset. Select DOWN to reset to Preset and count down to 0.
	ENTER	
	BATCH DIRECTION Out In	Select "Out" if batching out of the tank. Select "In" if batching into the tank.
	ENTER	
	BATCH OVERRUN COMP OFF ON	Select ON to set the unit to operate using a Batch Overrun Compensation routine. Select OFF to inhibit Batch Overrun Compensation routine. (See Section 5.4)
	ENTER	
	COMPENSATION EQ. Volume Mass Cor/Vol	Select the desired Compensation Equation.
	ENTER	
	Advance To SETUP INDICATORS	

Sub-menus	Display	Notes
6.4.3 SETUP INDICATORS (Vol)	SETUP INDICATORS	Press ENTER to begin setup of indicators.
	ENTER	
	SETUP INDICATORS Vol. Mass Level Temp	Press ENTER when Vol. is flashing to configure the Totalizer Indicators
	ENTER	
	TOTAL DESCRIPTOR TOTAL	Enter the desired Total Descriptor
	ENTER	
	VOLUME UNIT LABEL gal	Enter the desired Volume Units Label.
	ENTER	
	TOTAL DEC PLACES 0	Select the desired Total Decimal Place. 0-3 decimal places allowed.
	ENTER	
	Advance To SETUP INDICATORS (Mass)	
6.4.4 SETUP INDICATORS (Mass)	SETUP INDICATORS Vol. Mass Level Temp	Press ENTER when Mass is flashing to configure the Density Indicators.
	ENTER	
	DENSITY DESCRIPTOR DENS	Enter the desired Density Descriptor.
	ENTER	
	MASS UNITS lbs	Enter the desired Mass Units Label.
	ENTER	
	DENSITY DEC PLACES 3	Select the desired Density Decimal Place. 0-3 decimal places allowed.
	ENTER	
	Advance To SETUP INDICATORS (Level)	

Sub-menus	Display	Notes
6.4.5 SETUP INDICATORS (Level)	SETUP INDICATORS Vol. Mass **Level** Temp	Press ENTER when Level is flashing to configure the Level Indicators
	ENTER	
	LEVEL DESCRIPTOR Level	Enter the desired Descriptor for the Level Indicator.
	ENTER	
	LEVEL UNIT LABEL in	Enter the desired Level Units Label.
	ENTER	
	LEVEL DEC PLACES 0	Select the desired Level Decimal Place. 0-3 decimal places allowed.
	ENTER	
	Advance To SETUP INDICATORS (Temperature)	
6.4.6 SETUP INDICATORS (Temperature)	SETUP INDICATORS Vol. Mass Level **Temp**	Press ENTER when Temp is flashing to configure the Temperature Indicators.
	ENTER	
	TEMP DESCRIPTOR TEMP	Enter the desired Temperature Descriptor.
	ENTER	
	TEMPERATURE SCALE C F K R	Enter the desired Temperature Scale. C = Celsius, F = Fahrenheit, K = Kelvin, R = Rankine
	ENTER	
	TEMP DEC PLACES 1	Select the desired Temperature Decimal Place. 0-3 decimal places allowed.
	ENTER	
	Advance To SETUP TANK STYLE	

Sub-menus	Display	Notes
6.4.7 SETUP TANK STYLE (Strapping Table)	SETUP TANK STYLE	Press ENTER to begin the tank style configuration.
	ENTER	
	TANK SHAPE TBL. VERT HORZ SPHR	Press ENTER when TBL. is flashing to configure the Strapping Table.
	ENTER	
NOTE: Enter 0.0 for any level point other than point 1 to exit the strapping table setup. The unit will use all of the points entered up to that point.	STRAPPING TABLE LEV01:0.0 in	Enter the level for the point pair from strapping table.
	ENTER	
Through 32 Points	STRAPPING TABLE VOL01:0.0 gal	Enter the volume in tank at the corresponding level from strapping table.
	ENTER	
	VOLUME CONV FACTOR 0.0 in	Enter the volume units conversion factor needed by the unit.
	ENTER	
	Tank Length 800 in	Enter the length inside tank.
	ENTER	
	SENSOR LOCATION 0.0 in	Enter the distance between the base of tank and the level sensor location. (Enter a negative value if the sensor is located below the tank)
	ENTER	
	DISCHARGE LOCATION 0.0 in	Enter the distance between the base of tank and the discharge location. (Enter a negative value if it is located below the tank)
	ENTER	
	Advance To SETUP PROCESS INPUTS	

Table of Common Volume Conversion Factors

Level Unit	Volume Unit	Volume Conversion Factor	
in	gal	231	in^3/gal
in	ft^3	1728	in^3/ft^3
ft	gal	0.1337	ft^3/gal
ft	ft^3	1	ft^3/ft^3
mm	*l* (dm^3)	1,000,000	mm^3/l
cm	*l* (dm^3)	1,000	cm^3/l
m	*l* (dm^3)	0.001	m^3/l
cm	m^3	1,000,000	cm^3/m^3
m	m^3	1	m^3/m^3

NOTE: For additional selections consult a detailed conversion table.

Sub-menus	Display	Notes
6.4.8 SETUP TANK STYLE (Vertical Cylindrical or Horizontal Cylindrical)	SETUP TANK STYLE	Press ENTER to begin the tank style configuration.
	ENTER	
	TANK SHAPE TBL. VERT HORZ SPHR	Press ENTER when VERT or HORZ. to select vertical or horizontal tank.
	ENTER	
	VOLUME CONV. FACTOR 1 in3/g	Enter the requested volume conversion factor for units shown.
	ENTER	
	TANK DIAMETER 100 in	Enter the diameter inside tank.
	ENTER	
	Tank Length 800 in	Enter the length inside tank.
	ENTER	
	SENSOR LOCATION 0.0 in	Enter the distance between the base of tank and the level sensor location. (Enter a negative value if the sensor is located below the tank)
	ENTER	
	DISCHARGE LOCATION 0.0 in	Enter the distance between the base of tank and the discharge location. (Enter a negative value if it is located below the tank)
	ENTER	
	Advance To SETUP PROCESS INPUTS	

6.4.9 SETUP TANK STYLE (Sphere)	SETUP TANK STYLE	Press ENTER to begin the tank style configuration.
	ENTER	
	TANK SHAPE TBL. VERT HORZ SPHR	Press ENTER when SPHR. is flashing to select spherical tank.
	ENTER	
	VOLUME CONV. FACTOR 231.0 in3/g	Enter the requested volume conversion factor for units shown.
	ENTER	
	TANK DIAMETER 100 in	Enter the diameter inside tank.
	ENTER	
	SENSOR LOCATION 0.0 in	Enter the distance between the base of tank and the level sensor location. (Enter a negative value if the sensor is located below the tank)
	ENTER	
	DISCHARGE LOCATION 0.0 in	Enter the distance between the base of tank and the discharge location. (Enter a negative value if it is located below the tank)
	ENTER	
	Advance To SETUP PROCESS INPUTS	

Sub-menus	Display	Notes
6.4.10 SETUP PROCESS INPUTS (Level)	SETUP PROCESS INPUTS ENTER	Press ENTER to begin setup of Process Inputs.
	SETUP PROCESS INPUTS Level Compen/Input ENTER	Press ENTER when Level is flashing to configure the Level Input.
	LEVEL SENSOR TYPE delta_P Level ENTER	Press ENTER when desired level sensor type is flashing.
	LEVEL SIG. RESPONSE Level Distance ENTER	If LEVEL selected above; Select Level if sensor signal follows fluid level. Select Distance if sensor signal follows the distance from the sensor to the fluid.
	LEVEL INPUT SIGNAL Voltage Current ENTER	Choose Analog Signal Type.
	INPUT SIGNAL RANGE 0-10V 0-5V 1-5V	If Voltage selected, Choose desired Voltage Range.
	INPUT SIGNAL RANGE 4-20mA 0-20mA ENTER	If Current selected, Choose desired Current Range.
	LEVEL LOW SCALE ####### lb/in2 ENTER	Enter the value corresponding to the low analog signa of transmitter.
	LEVEL FULL SCALE ####### lb/in2 ENTER	Enter the High value corresponding to the High analog signal of transmitter.
	AVERAGING CONSTANT ######## ENTER	Enter the desired averaging value needed to dampen display.
	Advance To SETUP PROCESS INPUTS (Compen/Input)	

Sub-menus	Display	Notes
6.4.11 SETUP PROCESS INPUTS (Compensation Input)	SETUP PROCESS INPUTS Level Compen/Input	Press ENTER when Compen/Input is flashing to configure the Compensation Input.
	ENTER	
	COMPENSATION INPUT None Dens Temp	Select Temperature to set the Compensation Input for Temperature inputs.
	ENTER	
NOTE: When Density (Dens) is selected, The menu prompts will be very similar to the Temperature prompts. The menus will prompt the user for density values and density units.	COMP. INPUT SIGNAL Voltage Current RTD	Choose Temperature Signal Type. Advance to "Temp To Use if Input Fail", if RTD selected.
	ENTER	
	INPUT SIGNAL RANGE 0-10V 0-5V 1-5V	If Voltage selected, Choose desired Voltage Range. Skip if RTD.
	INPUT SIGNAL RANGE 4-20mA 0-20mA	If Current selected, Choose desired Current Range. Skip if RTD.
	ENTER	
	COMP. LOW SCALE 10 F	Enter the low temperature scale corresponding to the low temperature signal. Skip if RTD.
	ENTER	
	COMP. FULL SCALE 110 F	Enter the high temperature scale corresponding to the high temperature signal. Skip if RTD.
	ENTER	
	COMP. DEFAULT 60.0 F	Enter the Default Temperature. The unit will use this value if the temperature input fails.
	ENTER	
	Advance To SET FLUID PROPERTIES	

Sub-menus	Display	Notes
6.4.12 SET FLUID PROPERTIES	SET FLUID PROPERTIES	Press ENTER at this prompt to begin the Fluid Properties setup.
	ENTER	
	REF. DENSITY ###### lbs/g	Enter the Reference Density.
	ENTER	
	REF. TEMPERATURE ###### F	Enter the Reference Temperature.
	ENTER	
	EXPAN. FACTOR [xe-6] ########	Enter the proper Expansion Factor of the fluid. **NOTE:** See section 7.6 for additional Expansion Factor information.
	ENTER	
	FLUID NAME Water	Enter the fluid name.
	ENTER	
	Advance To SETUP OUTPUTS (Analog)	
6.4.13 SETUP OUTPUTS (Analog Output)	SETUP OUTPUTS	Press ENTER to begin Outputs setup.
	ENTER	
	SETUP OUTPUTS Analog Pulse	Press ENTER when Analog is flashing to setup the Analog Output.
	ENTER	
	ANALOG OUTPUT USAGE Level Tot Temp Dens	Select the desired Analog Output Usage.
	ENTER	
	LOW SCALE (4mA) ####### in	Enter the desired Analog Output Low Value. **NOTE:** Units label will correspond with output usage type selected.
	ENTER	
	FULL SCALE (20mA) ####### in	Enter the desired Analog Output High Value.
	ENTER	
	ANALOG OUT DAMPING 0.0	Enter the desired Analog Output Damping Constant.
	ENTER	
	Advance To SETUP OUTPUTS (Pulse)	

Sub-menus	Display	Notes
6.4.14 SETUP OUTPUTS (Pulse Output)	SETUP OUTPUTS Analog Pulse	Press ENTER when Pulse is flashing to setup the Pulse Output.
	ENTER	
	PULSE OUTPUT USAGE OFF FILL DRAIN BOTH	Select the desired Pulse Output Usage.
	ENTER	
	PULSE WIDTH 10mS 100mS	Select the desired Pulse Width for the Pulse Output.
	ENTER	
	PULSE VALUE ####### gal/P	Enter the desired Pulse Value for the Pulse Output (Units per Pulse).
	ENTER	
	Advance To SETUP RELAYS	
6.4.15 SETUP RELAYS (Relay 1)	SETUP RELAYS	Press ENTER at this prompt to begin the Relays setup.
	ENTER	
LEVEL/TOT MODE	SETUP RELAYS Rly1 Rly2 Rly3 Rly4	Select the desired Relay for setup. (Relay 1)
	ENTER	
	RELAY 1 USAGE LEVEL TOTAL OFF	Select Level, Total or Off.
	ENTER	
	RELAY 1 MODE LO_ALARM HI_ALARM	If Level selected, Select the desired Relay Activation. Low: Relay activates when display is below setpoint. High: Relay activates when display is above setpoint.
	ENTER	
	RELAY 1 DURATION #####	If Total Selected, Enter desired Relay Duration (in seconds).
	ENTER	
	RELAY 1 SETPOINT ####### gal	Enter the desired Setpoint.
	ENTER	
	RELAY 1 HYSTERESIS ##### in	If Level, Selected, Enter desired Relay Hysteresis.
	ENTER	
	Advance To SETUP RELAYS 2, 3, 4	

Sub-menus	Display	Notes
6.4.15 (continued) SETUP RELAYS (Relay 1)	SETUP RELAYS Rly1 Rly2 Rly3 Rly4	Select the desired Relay for setup. (Relay 1)
	ENTER	
BATCH MODE	RELAY 1 USAGE PRESET	Relay 1 is reserved for Preset in Batch mode.
	ENTER	
	Advance To SETUP RELAYS 2, 3, 4	
6.4.16 SETUP RELAYS (Relay 2)	SETUP RELAYS	Press ENTER at this prompt to begin the Relays setup.
	ENTER	
LEVEL/TOT MODE	SETUP RELAYS Rly1 Rly2 Rly3 Rly4	Select the desired Relay for setup. (Relay 2)
	ENTER	
	RELAY 2 USAGE LEVEL TOTAL OFF	Select Level, Total or Off.
	ENTER	
	RELAY 2 MODE LO_ALARM HI_ALARM	If Level selected, Select the desired Relay Activation. Low: Relay activates when display is below setpoint. High: Relay activates when display is above setpoint.
	ENTER	
	RELAY 2 DURATION #####	If Total Selected, Enter desired Relay Duration (in seconds).
	ENTER	
	RELAY 2 SETPOINT ######## gal	Enter the desired Setpoint.
	ENTER	
	RELAY 2 HYSTERESIS ##### in	If Level, Selected, Enter desired Relay Hysteresis.
	ENTER	
	Advance To SETUP RELAYS 3, 4	

Sub-menus	Display	Notes
6.4.16 (continued) SETUP RELAYS (Relay 2)	SETUP RELAYS R1>1 **Rly2** Rly3 Rly4	Select the desired Relay for setup. (Relay 2)
	ENTER	
BATCH MODE	RELAY 2 USAGE PRWRN LEV OVRUN **more**	Select the desired Relay 2 usage.
	RELAY 2 USAGE TEMP DENS ALARM	These selections are available when more is selected.
	ENTER	
	RELAY 2 MODE LO_ALARM HI_ALARM	If Level, Temp or Dens selected, Select the desired Relay Activation. Low: Relay activates when display is below setpoint. High: Relay activates when display is above setpoint.
	ENTER	
	RELAY 2 SETPOINT ######## gal	If Level, Temp or Dens Selected, Enter the desired Setpoint.
	ENTER	
	RELAY 2 HYSTERESIS ##### in	If Level, Temp or Dens Selected, Enter the desired Hysteresis.
	ENTER	
	Advance To SETUP RELAYS 3, 4	
6.4.17 SETUP RELAYS (Relay 3 & 4)	SETUP RELAYS	Press ENTER at this prompt to begin the Relays setup.
	ENTER	
LEVEL/TOT & Batch MODE	SETUP RELAYS R1>1 Rly2 **Rly3 Rly4**	Select the desired Relay for setup. (Relay 3/4)
	ENTER	
Setup is the same for Relay 3 & 4.	RELAY 3 USAGE LEVEL TOTAL OFF **more**	Select Level, Total or Off.
	RELAY 3 USAGE TEMP DENS ALARM	These selections are available when more is selected.
	ENTER	
	RELAY 3 MODE LO_ALARM HI_ALARM	If Level, Temp or Dens selected, Select the desired Relay Activation. Low: Relay activates when display is below setpoint. High: Relay activates when display is above setpoint.
	ENTER	
	RELAY 3 SETPOINT ######## gal	If Level, Temp or Dens Selected, Enter the desired Setpoint.
	ENTER	
	RELAY 3 HYSTERESIS ##### in	If Level, Temp or Dens Selected, Enter the desired Hysteresis.
	ENTER	
	Advance To SETUP CONTROL INPUTS	

Sub-menus	Display	Notes
6.4.18 SETUP CONTROL INPUTS **(LEVEL/TOTAL)**	SETUP CONTROL INPUTS	Press ENTER to begin the Control Input setup.
	ENTER	
	SETUP CONTROL INPUTS Input1 Input2 Input3	Select the desired Control Input for setup.
	ENTER	
	CONTROL INPUT1 USAGE PRINT ACK KEYLOCK	Control Inputs 1, 2 & 3 can be set for Print, Ack, or Keylock ACK (acknowledge) will acknowledge and clear alarms and warning messages. Note: Alarms may reassert themselves if alarm conditions are still present.
	CONTROL INPUT2 USAGE PRINT ACK KEYLOCK	
	CONTROL INPUT3 USAGE PRINT ACK KEYLOCK	PRINT is used to initiate print. KEYLOCK will lockout menus if held at a voltage greater than 3V.
	ENTER	
	Advance To SETUP REALTIME CLOCK	
6.4.19 SETUP CONTROL INPUTS **(BATCH)**	SETUP CONTROL INPUTS Input1 Input2 Input3	Select the desired Control Input for setup.
	ENTER	
	CONTROL INPUT1 USAGE START RESET/START	If Control Input 1 Selected, Select Start or Reset/Start
	CONTROL INPUT2 USAGE STOP STOP/RESET	If Control Input 2 Selected, Select Stop or Stop/Reset.
	CONTROL INPUT3 USAGE RST PRN KEYLOCK ACK	If Control Input 3 Selected, Select Reset, Print, Keylock or Ack (acknowledge).
	ENTER	
	Advance To SETUP REALTIME CLOCK	
6.4.20 SETUP REALTIME CLOCK (Time)	SETUP REALTIME CLOCK Time Date	Select Time to set the time.
	ENTER	
	CLOCK TYPE 24HR 12HR	Select 24Hr or 12Hr clock
	ENTER	
	SELECT CLOCK AM/PM AM PM	If 12Hr Clock, Enter AM or PM
	ENTER	
	TIME OF DAY HH:MM:SS ##:##:##	Enter time of day.
	ENTER	
	Advance To SETUP REALTIME CLOCK (Date)	

Sub-menus	Display	Notes
6.4.21 SETUP REALTIME CLOCK (Date)	SETUP REALTIME CLOCK Time Date	Select Date to enter the date.
	ENTER	
	DATE: MONTH,DAY,YEAR ##/##/####	Enter the date. (Month, Day, Last two Digits of Year)
	ENTER	
	Advance To SERIAL USAGE	
6.4.22 SETUP SERIAL OUTPUT	SETUP SERIAL OUTPUT	Press ENTER to setup serial output.
	ENTER	
	SERIAL USAGE PRINT ----- TERMINAL	Select the desired Serial Port usage.
	ENTER	
	DEVICE ID 1	Enter the desired unit ID number (00-99).
	ENTER	
	BAUD RATE 300 600 1200 <more>	Select the desired Baud Rate.
	BAUD RATE 2400 4800 9600 19200	(If <more> selected)
	ENTER	
	PARITY None Odd Even	Select the desired Parity.
	ENTER	
	HANDSHAKING None Softwre Hardwre	Set the Handshake (future option).
	ENTER	
	DEVICE LINE FEED <CR> <CR+LF>	Choose end of line termination. Only choose <CR> if your external device automatically assigns a line feed for every <CR> carriage return.
	ENTER	
	Advance To SETUP DATA OUTPUT	

Sub-menus	Display	Notes
6.4.23 SET PRINT OUTPUT (Configure)	SETUP PRINT OUTPUT	Press ENTER to setup print output.
	ENTER	
	SETUP PRINT OUTPUT Config Select_list	Select Config to setup Printer Output.
	ENTER	
	PRINT TIME HH:MM:SS 00:00:00	Enter Print Time, printer will print at this time every day. Enter 00:00:00 to inhibit print time.
	ENTER	
	PRINT INTERVAL 00:00:00	Enter Print Interval, HH:MM:SS Enter 00:00:00 to inhibit print interval..
	ENTER	
	ENABLE PRINT KEY NO YES	Select YES to enable Print Key. Select NO to disable Print Key
	ENTER	
	PRINT END OF BATCH NO YES	Batch mode only. Select Yes to automatically print at end of batch.
	ENTER	
	Advance To SETUP DATA OUTPUT	
6.4.24 SET PRINT OUTPUT (Select_list)	SETUP PRINT OUTPUT	Press ENTER to setup print output.
	ENTER	
	SET PRINT OUTPUT Config Select_list	Press enter when Select_list is selected to setup print list.
	ENTER	
	PRINT LIST ITEMS TOTAL YES	Use Up and Down arrow keys to view list status. Press the Corresponding function key to the items that you wish to add or remove from the list. Items marked with Yes will be added to the list, items marked with No will be removed from the list.
	PRINT LIST ITEMS LEVEL YES	
	PRINT LIST ITEMS PRE 1 YES	
	ENTER	
	PRINT LIST ITEMS DataLog size =000325	The Select Print List Information display shows the maximum Datalog size.
	ENTER	
	Advance To SETUP PASSWORD	

Sub-menus	Display	Notes
6.4.25 SETUP PASSWORDS (Operator)	SETUP PASSWORDS	Press ENTER to setup passwords.
	ENTER	
	SETUP PASSWORDS Operator Supervisor	Press enter when Operator is flashing to select Operator Password.
	ENTER	
	OPERATOR PASSWORD ****	Enter a 4 digit number to define the Operator Password. (Factory Set to 0)
	ENTER	
	OPERATOR ACCESS NONE PRESETS	Select NONE to block out operator from changing Presets without entering the correct password.
	ENTER	
	Advance To SETUP PASSWORDS (SUPERVISOR)	
6.4.26 SETUP PASSWORDS (Supervisor)	SETUP PASSWORDS Operator Supervisor	Press enter when Supervisor is flashing to select Supervisor Password. NOTE: Only supervisor can change the Supervisor Password.
	ENTER	
	SUPERVISOR PASSWORD ****	Enter Supervisor Password. (Factory Set to 2000)
	ENTER	
	Advance To SETUP NETWORK CARD	
6.4.27 SETUP NETWORK CARD	SETUP NETWORK CARD	Future Option.
	ENTER	
	SETUP NETWORK CARD Card not installed	The unit will display this warning if a Network Card is not installed.
	ENTER	
	PROTOCOL ModbusRTU ModbusASC	Select the desired protocol
	ENTER	
	DEVICE ID 1	Enter the device address on network (00-255).
	ENTER	
	BAUD RATE 300 600 1200 <more>	Select the desired Baud Rate.
	BAUD RATE 2400 4800 9600 19200	(If <more> selected)
	ENTER	
	PARITY None Odd Even	Select the desired Parity.
	ENTER	
	Advance To DO EZ SETUP?	

7. Principle Of Operation

General Operation

7.1 General Operation

The determination of the level and the amount of material in a tank is a commonly needed industrial measurement. In other applications it is desired to dispense liquid from one container to another. This instrument is intended to satisfy these needs.

A variety of displays, analog outputs, pulse outputs, alarms, and communications ports are provided to suit the various application needs which might be encountered.

Determining the Liquid Quantity for Various Tank Geometries

7.2 Determining the liquid quantity for various Tank Geometries

Various tank geometries are used in industry as containers for liquids. These tank geometries may be classified as vertical cylindrical, horizontal cylindrical, or spherical. Many “calibrated” tanks come with a “strapping chart” which equates the volume in the tank for various liquid level measurements.

This instrument permits the user to either enter his tank shape and dimensions or strapping table. The unit then computes the volume in the tank for the measured liquid level based on mathematical equations solved by the instrument.

Tanks often have a discharge location which is somewhat above the base of the tank so that the tank can never be fully drained. The quantity of fluid below the discharge point is sometimes called a “reserve” amount. The instrument computes both the total amount and the available amount from the discharge location information entered by the user.

Determining Liquid Level

7.3 Determining Liquid Level

A liquid level measurement is required in order to compute the quantity in a tank.

There are a wide variety of liquid level measurement techniques to choose from. Among the most common measurement techniques are:

a. hydrostatic pressure measurement
b. ultrasonic level measurement

The equations necessary to compute the liquid level are different for the two techniques. This instrument uses the correct equation for the level sensor type you have chosen. The level calculations also include adjustments for the location of the sensor above the base of the tank.

7.4 Corrections for density in hydrostatic pressure based level measurements

The hydrostatic pressure measured at the base of a tank is a function of the liquid level and the density of the fluid.

The LEVELtrol-II provides for the connection of a compensated input, a temperature or density transmitter, which will enable accurate determination of the liquid level in the tank. Stored fluid properties are used to infer the density from a temperature measurement.

7.5 Computation of Corrected Volume in Tank and Mass in Tank

The mass in the tank can be computed if the volume in the tank and the density are known. This instrument has menu selections which permit the user to compute and view the quantity in the tank in mass units.

Corrected Volume is the equivalent volume the liquid would occupy at some reference condition. This instrument also provides menu selections which permit the user to compute and view the quantity in the tank in corrected volume units. This is often useful in determination of volume in the tank for petroleum quantities when it is desired to know the volume the liquid would occupy at 60 F. (Remember that when the temperature of the material is changing and the actual volume of the material in the tank is changing with that temperature based on the expansion factor for the liquid.).

LEVELtrol II Equations Summary

Level_Sensor = % • (Level_fs-Level_zero) + Level_zero

Temperature = % • (Tfs - Tzero) + Tzero

Density = % • (Dfs - Dzero) + Dzero

Density = Dref • $(1 - c \bullet 1e\text{-}6 \bullet (Tf - Tref))^2$ (if inferred by temp & fluid properties)

h = height above sensor = Level_Sensor • Volume_Conv_Factor/ Df (if hydrostatic)

Tank_Level = h + Sensor_Offset

Volume_Total = Volume(Tank_Level, Tank_Geometry)

Avail_Volume = Volume_Total -Volume(Discharge_Pt, Tank Geometry)

Mass Total = Volume Total • Density

Corrected Volume = Volume Total • $(1 - c \bullet 1e\text{-}6 \bullet (Tf - Tref))^2$

NOTE: Consult factory for applications requiring other fluid equations.

Utility Functions- Volume Equations for Various Tank Geometries

STRAPPING TABLE Case

Volume = Linearize(level) /• call 32 point table to get volume •/

VERT Case

Volume = level • PI • $Tank\_Diameter^2$ / (4 • Vol_Conv_Factor)

HORZ case

full_volume = PI • D^2 • Tank_Length / 4
x = 1 - (level • 2)/Tank_Diameter
norm_vol = (arccos x - (x • SQRT (1- x^2))) / PI
Volume = norm_vol • full_volume/Vol_Conv_Factor

SPH case

Volume = π • $level^2$ • (Tank_Diameter / 2 – level / 6) / Vol_Conv_Factor

The liquid level is related to the measured hydrostatic pressure by the following basic relationship:

$$h = \frac{p \cdot c}{d}$$

h	<in>	<level unit>
p	<lbs>/<in>^2	<mass unit>/<level unit>^2
c	<in>^3/<gal>	<level unit>^3/<vol unit>
d	<lbs>/<gal>	<mass unit>/<vol unit>

The basic units of length, volume, and mass are entered by the user as text strings. The user is required to enter the volume conversion constant when prompted.

Example calculation:

Given:

p	4.625	lb/in^2
d	7.42	#/gal
c	231	in^3/gal

Then:

h	144	in

7.6 Calculating the Expansion Factor For a Fluid

Calculating Expansion Factor

The liquid density is a function of the flowing temperature for many fluids. This unit solves an equation which represents this physical property of the fluid.

The information which the unit uses to describe the fluid is entered by the user in the following variables: Reference Temperature, Reference Density, Expansion Factor

These parameters can be derived from fluid information available in one or more of the following forms:

- Fluid Specific Gravity vs. Temp. Table
- Specific Gravity vs. Temp. Graph
- Fluid Density vs. Temp. Table
- Fluid Density vs. Temp. Graph

Begin by obtaining one of the fluid properties for the fluid you are using from available manufacturers information or Engineering Handbooks. In some cases this information is listed on the Material Safety Data Sheet for the fluid.

Two temperature-density pairs will be required to compute the temperature coefficient. The reference temperature is simply chosen by the user. Common reference temperatures are 60° F or 15° C.

However, for cryogenic fluids, the normal boiling point may also be used. In some cases the fluid data may list properties at 100° F, this temperature may also be used as the reference temperature.

The reference temperature should be chosen so that it is in the application temperature range. i.e. application temperature range -10 to 120° F, reference temperature of 60° F chosen.

Enter the reference temperature you have chosen at this point.

The reference density corresponds to the fluid density at the reference temperature chosen. Enter this information in the units that are prompted for by the unit.

Expansion Factor Equations

EQ1.

$$\text{Spec.Grav.} = \text{Density of Fluid} \ / \ \text{Density of Water}$$

Given the reference temperature, reference specific gravity, a second temp. and a second Spec.Grav., the Expansion Factor (C Factor) can be computed as follows:

EQ2.

$$C = \left[\frac{1 - \sqrt{(\text{Spec.Grav.2} \ / \ \text{Ref.Spec.Grav.})}}{\text{Temp.2} - \text{Ref.Temp}} \right] \times 1{,}000{,}000$$

Given the reference temperature, reference density, a second temp. and a second density, the Expansion Factor (C Factor) can be computed as follows:

EQ3

$$C = \left[\frac{1 - \sqrt{(\text{Dens. 2} \ / \ \text{Ref. Density})}}{\text{Temp.2} - \text{Ref.Temp}} \right] \times 1{,}000{,}000$$

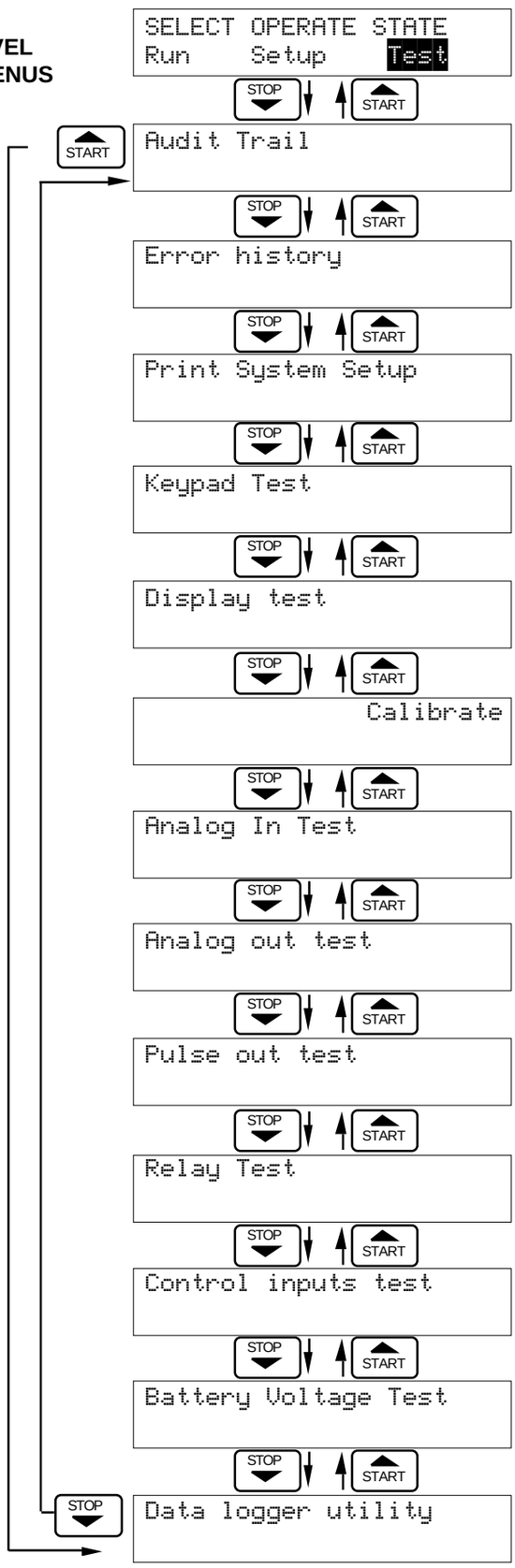
See Appendix A for a table of common fluid properties.

8. Test, Service and Maintenance

8.1 Test Menus

Menus | **Display** | **Notes**

8.1.1 TOP LEVEL TEST MENUS



Select Test to enter the instrument test & calibration routine.

NOTE: Supervisor (Service) password required to gain access to this mode.

Refer to Page 38 for Details.

Refer to Page 38 for Details.

Refer to Page 38 for Details.

Refer to Page 39 Details.

Refer to Page 39 for Details.

Refer to Pages 40 - 44 for Details.

Refer to Page 44 Details.

Refer to Page 45 for Details.

Refer to Page 46 for Details.

Refer to Page 46 for Details.

Refer to Page 46 for Details.

Refer to Page 47 for Details.

Refer to Page 47 for Details.

WARNING: The status of various outputs can be changed by the utilities here. Make sure no hazards in the process will be created before using these utilities.

8.2 Test Sub-Menus

Sub-menus	Display	Notes
8.2.1 Audit Trail Submenu Group	Audit Trail	Press Enter to view the audit trail information.
	ENTER	
	Audit Trail nnnnn hh:mm:ss mm/dd/yy	The audit trail is viewed in this format: nnnnn= number of critical menu changes, hh:mm:ss; mm/dd/yy = time and date of last change.
	MENU	
	Audit Trail	Press Menu to get back to audit trail top-level menu.
8.2.2 Error History Submenu Group	Error history	Press Enter to view error history. **NOTE:** Press Print Key to print Error History.
	ENTER	
	Error history Level alarm low	Press Up/Down arrow keys to scroll through error message history. Press CLEAR to clear entire error log.
	MENU	
	Error history	Press Menu to get back to error history top=level menu.
8.2.3 Print System Setup Submenu Group	Print System Setup	Press enter key to enter print system setup submenu
	ENTER	
	Print System Setup Press ENTER to print	Press enter to begin printing the system setup.
	ENTER	
	Print System Setup -- Printing ---	This message will display as the data transmission takes place.
	MENU	
	Print System Setup	Press Menu to get back to print system setup top-level menu.

Sub-menus	Display	Notes
8.2.4 Keypad test Submenu Group	Keypad test	Press Enter to enter keypad test
	ENTER	
	Keypad test Key pressed-> ENTER	Press the various keys and the display will show the key that was pressed. Press Menu to exit the test
	MENU	
	Keypad test	Press Menu to get back to Keypad test top-level menu.
8.2.5 Display test Submenu Group	Display test	Press Enter to enter display test.
	ENTER	
	0000000000000000000000 0000000000000000000000	Upon pressing enter the each digit on the display will scroll 0-9 then A-Z. Press menu to exit the test.
	MENU	
	Display test	Press Menu to get back to Display test top-level menu.

ALL UNITS ARE CALIBRATED AT THE FACTORY PRIOR TO SHIPMENT
CAUTION:
This unit must be calibrated using precision and calibrated equipment.

Equipment needed is as follows: Digital Multimeter,
Precision Current/Voltage Source, Oscilloscope, Frequency Counter.

Sub-menus	Display	Notes
8.2.6 - 8.2.16 Calibration Submenu Group	`Calibrate`	Press Enter to begin the calibration routine. (Please note the caution above)
	ENTER	
8.2.6 Calibrate CH1 0mA Submenu Group	`Calibrate ch1 0mA` `Iin=TB1-3 GND=TB1-4`	Connect Current Source (+) TB1-3, (-) TB1-4. Input 0mA and press Enter.
	ENTER	
	`Calibrate ch1 0mA` `0 CALIBRATING --`	This message is displayed during calibration.
	⬇	
	`Calibrate ch1 0mA` `*** DONE ***`	This message is displayed when the 0mA calibration is finished.
	⬇	
	`Calibrate ch1 0mA` `Iin=TB1-3 GND=TB1-4`	The display will automatically return to the Calibrate CH1 0mA submenu. Press the Down arrow key to advance to the CH1 20mA calibration.
	STOP ⬇	
8.2.7 Calibrate CH1 20mA Submenu Group	`Calibrate ch1 20mA` `Iin=TB1-3 GND=TB1-4`	Connect Current Source (+) TB1-3, (-) TB1-4. Input 20mA and press Enter.
	ENTER	
	`Calibrate ch1 20mA` `0 CALIBRATING --`	This message is displayed during calibration.
	⬇	
	`Calibrate ch1 20mA` `*** DONE ***`	This message is displayed when the 20mA calibration is finished.
	⬇	
	`Calibrate ch1 20mA` `Iin=TB1-3 GND=TB1-4`	The display will automatically return to the Calibrate CH1 20mA submenu. Press the Down arrow key to advance to the CH2 0mA calibration.
	STOP ⬇	
	Advance to `Calibrate ch2 0mA`	

Sub-menus	Display	Notes
8.2.8 Calibrate CH2 0mA Submenu Group	Calibrate ch2 0mA Iin=TB1-8 GND=TB1-4	To Calibrate: Connect Current Source (+) TB1-8, (-) TB1-4. Input 0mA and press Enter.
	ENTER	
	Calibrate ch2 0mA 0 CALIBRATING --	This message is displayed during calibration.
	Calibrate ch2 0mA *** DONE ***	This message is displayed when the 0mA calibration is finished.
	Calibrate ch2 0mA Iin=TB1-8 GND=TB1-4	The display will automatically return to the Calibrate CH2 0mA submenu. Press the Down arrow key to advance to the CH2 20mA calibration.
	STOP	
8.2.9 Calibrate CH2 20mA Submenu Group	Calibrate ch2 20mA Iin=TB1-8 GND=TB1-4	To Calibrate: Connect Current Source (+) TB1-8, (-) TB1-4. Input 20mA and press Enter.
	ENTER	
	Calibrate ch2 20mA 0 CALIBRATING --	This message is displayed during calibration.
	Calibrate ch2 20mA *** DONE ***	This message is displayed when the 20mA calibration is finished.
	Calibrate ch2 20mA Iin=TB1-8 GND=TB1-4	The display will automatically return to the Calibrate CH2 20mA submenu. Press the Down arrow key to advance to the CH1 0V calibration.
	STOP	
	Advance to Calibrate ch1 0V	

Sub-menus	Display	Notes
8.2.10 Calibrate CH1 0V Submenu Group	`Calibrate ch1 0V` `Vin=TB1-2 GND=TB1-4`	To Calibrate: Connect Voltage Source (+) TB1-2, (-) TB1-4. Input 0V and press Enter.
	ENTER	
	`Calibrate ch1 0V` `0 CALIBRATING --`	This message is displayed during calibration.
	`Calibrate ch1 0V` `*** DONE ***`	This message is displayed when the 0V calibration is finished.
	`Calibrate ch1 0V` `Iin=TB1-2 GND=TB1-4`	The display will automatically return to the Calibrate CH1 0V submenu. Press the Down arrow key to advance to the CH1 10V calibration.
	STOP	
8.2.11 Calibrate CH1 10V Submenu Group	`Calibrate ch1 10V` `Iin=TB1-2 GND=TB1-4`	To Calibrate: Connect Voltage Source (+) TB1-2, (-) TB1-4. Input 10V and press Enter.
	ENTER	
	`Calibrate ch1 10V` `0 CALIBRATING --`	This message is displayed during calibration.
	`Calibrate ch1 10V` `*** DONE ***`	This message is displayed when the 10V calibration is finished.
	`Calibrate ch1 10V` `Iin=TB1-2 GND=TB1-4`	The display will automatically return to the Calibrate CH1 10V submenu. Press the Down arrow key to advance to the CH2 0V calibration.
	STOP	
	Advance to `Calibrate ch2 0V`	

Sub-menus	Display	Notes
8.2.12 Calibrate CH2 0V Submenu Group	`Calibrate ch2 0V` `Vin=TB1-5 GND=TB1-4`	To Calibrate: Connect Voltage Source (+) TB1-5, (-) TB1-4. Input 0V and press Enter.
	ENTER	
	`Calibrate ch2 0V` `0 CALIBRATING --`	This message is displayed during calibration.
	`Calibrate ch2 0V` `*** DONE ***`	This message is displayed when the 0V calibration is finished.
	`Calibrate ch2 0V` `Iin=TB1-5 GND=TB1-4`	The display will automatically return to the Calibrate CH2 0V top-level menu. Press the Down arrow key to advance to the CH2 10V calibration.
	STOP	
8.2.13 Calibrate CH2 10V Submenu Group	`Calibrate ch2 10V` `Iin=TB1-5 GND=TB1-4`	To Calibrate: Connect Voltage Source (+) TB1-5, (-) TB1-4. Input 10V and press Enter.
	ENTER	
	`Calibrate ch2 10V` `0 CALIBRATING --`	This message is displayed during calibration.
	`Calibrate ch2 10V` `*** DONE ***`	This message is displayed when the 10V calibration is finished.
	`Calibrate ch2 10V` `Iin=TB1-5 GND=TB1-4`	The display will automatically return to the Calibrate CH2 10V top-level menu. Press the Down arrow key to advance to the 100 ohm RTD calibration.
	STOP	
	Advance to `Calibrate 100ohm RTD`	
8.2.14 Calibrate 100 ohm RTD Submenu Group	`Calibrate 100ohm RTD` `JMP TB1-6,7 100R=7,8`	To Calibrate: Connect a jumper wire between TB1-6 and TB1-7, Place a 100 ohm 0.1% resistor between TB1-7 and TB1-8. Press enter to calibrate.*
	ENTER	
	`Calibrate 100ohm RTD` `0 CALIBRATING --`	This message is displayed during calibration.
	`Calibrate 100ohm RTD` `*** DONE ***`	This message is displayed when the RTD calibration is finished.
	`Calibrate 100ohm RTD` `JMP TB1-6,7 100R=7,8`	The display will automatically return to the Calibrate 100 ohm RTD top-level menu. Press the Down arrow key to advance to the 4mA out calibration.
	STOP	
	Advance to `Calibrate 4mA out`	

* For highest accuracy, an ice bath and actual RTD can be used in this calibration sequence.

Sub-menus	Display	Notes
8.2.15 Calibrate 4mA Out Submenu Group	Calibrate 4mA out + TB1-15 - TB1-16	Connect ammeter to (+) TB1-15, (-) TB1-16. Press enter.
	ENTER	
	Calibrate 4mA out Enter mA: 4.00000	To trim 4mA output: Press CLEAR to enable editing and enter the current reading that is on the ammeter display. Press enter.
	ENTER	
	Calibrate 4mA out + TB1-15 - TB1-16	The display will automatically return to the Calibrate 4mA out submenu. Press the down arrow key to advance to Calibrate 20mA out.
	STOP	
8.2.16 Calibrate 20mA Out Submenu Group	Calibrate 20mA out + TB1-15 - TB1-16	Connect ammeter to (+) TB1-15, (-) TB1-16. Press enter.
	ENTER	
	Calibrate 20mA out Enter mA: 20.00000	To trim 20mA output: Press CLEAR to enable editing and enter the current reading that is on the ammeter display. Press enter.
	ENTER	
	Calibrate 20mA out + TB1-15 - TB1-16	The display will automatically return to the Calibrate 20mA out submenu. Calibration is complete.
	MENU	
	Calibrate	Press the Menu key to go back to Calibrate top-level menu.
8.2.17 Analog In Test Submenu Group	Analog In Test	Press enter to test the analog inputs.
	ENTER	
	Analog In Test Volts T2:00.000 T5:00.000	To check voltage input accuracy: Use TB1-4 as Reference Ground, input 0-10 Volts to TB1-2 and/or TB1-5. Display should show voltage being input. Use voltage meter to verify input accuracy.
	STOP START	
	Analog In Test mA T3:00.000 T8:00.000	To check current input accuracy: Use TB1-4 as Reference Ground, input 0-20mA to TB1-3 and/or TB1-8. Display should show current being input. Use ammeter to verify input accuracy.
	STOP START	
	Analog In Test OHMS RTD 00.000	To check RTD input accuracy: Connect a jumper wire between TB1-6 and TB1-7, Place a 100 ohm 0.1% resistor between TB1-7 and TB1-8. Display should show 100 ohms ±0.1%.
	MENU	
	Analog In Test	Press Menu key to return to Analog In Test top-level menu.

Sub-menus	Display	Notes
8.2.18 Analog out test Submenu Group	Analog out test	Press Enter to test the analog output.
	ENTER	
	Analog out test *4 8 12 16 20 mA	To simulate analog output: Connect an ammeter to (+) TB1-15, (-) TB1-16. Press the key under the desired setting to move the asterisk (*). The unit should output the selected current.
	MENU	
	Analog out test	Press Menu key to return to Analog out test top-level menu.
8.2.19 Pulse out test Submenu Group	Pulse out test	Press Enter key to test the pulse output.
	ENTER	
	Pulse out test 0Hz 1Hz 10Hz 20Hz	To simulate a frequency on the pulse output: Connect a frequency counter to (+)TB1-13, (-)TB1-14. Press the key under the desired setting to move the asterisk (*). The unit should output the selected frequency as a burst of pulses.
	MENU	
	Pulse out test	Press Menu key to return to Pulse out test top-level menu.
8.2.20 Relay test Submenu Group	Relay Test	Press Enter to test the relays.
	ENTER	
	Rly1 Rly2 Rly3 Rly4 Off Off Off Off	To manually control the relay outputs: Press the key under the desired relay to toggle the relays On/Off. (Use an ohmmeter to check the relay contacts.)
	MENU	
	Relay Test	Press Menu key to return to Relay Test top-level menu.
		WARNING: The Relay Test will actuate/de-actuate any device or valve connected to the corresponding relay.
8.2.21 Control input test Submenu Group	Control inputs test	Press Enter to test the control inputs.
	ENTER	
	TB1-9 TB1-10 TB1-11 Off Off Off	To check the control inputs: Use TB1-12 as reference, input a DC signal to TB1-9, TB1-10 and/or TB1-11, The Display will show ON when input is active, OFF when inactive.
	MENU	
	Control inputs test	Press Menu key to return to control input test top-level menu.

Sub-menus	Display	Notes
8.2.22 Battery Voltage test Submenu Group	Battery Voltage Test	Press Enter key to view the battery voltage.
	ENTER	
	Battery Voltage Test 3.312 Volts	The display will show the battery voltage. Replace battery at 2.2 VDC or below.
	MENU	
	Battery Voltage Test	Press Menu key to return to battery voltage test top-level menu.
8.2.23 Data logger utility Submenu Group	Data logger utility	Press Enter to use data logger utility.
	ENTER	
	Data logger utility Log 10 958 Max	The displays shows the number of Data Logs. Press the Down arrow key to advance to PRT (print) or CLR (clear).
	STOP	
	Data logger utility Log 00001 PRT CLR	Press PRINT key to output data logger logs to printer, Press CLEAR key to clear the data logger contents.
	MENU	
	Data logger utility	Press Menu key to return to Data logger utility top-level menu.

8.3 Internal Fuse Replacement

Instructions:

1. Make sure you follow proper E.S.D. Precautions. All persons performing this replacement must follow proper grounding procedures.
2. Turn the power to the unit off.
3. Disconnect the two piece connector rear terminal block, leaving all connections in place.
4. Remove the unit from the panel.
5. Remove the four machine screws (see fig. 1) which hold the two sections of the case together.
6. The rear section of the case should detach from the rest of the case. It may be necessary two cut the wiring label along the joint where the two sections connect. With the rear section of the case removed the fuse will be exposed (located near the rear terminal, AC connection).
7. Locate the Fuse F1 (see fig. 2) and unplug the fuse from its socket.
8. Insert the new fuse into the socket. Insure that the pins are fully inserted and straight.
9. Reassemble the case and install the four machine screws which join the two sections of the case.
10. Reinstall the unit into the panel.
11. Reconnect the rear terminal block.
12. Turn the unit back on.

Fuse Specifications:

110 VAC Power:	160mA/250V, TD	Wickman 19372-030-k or equivalent
220 VAC Power:	80mA/250V, TD	Wickman 19372-026-k or equivalent
12/24 VDC Power:	500mA/250V, TD	Wickman 19372-041-k or equivalent

fig. 1

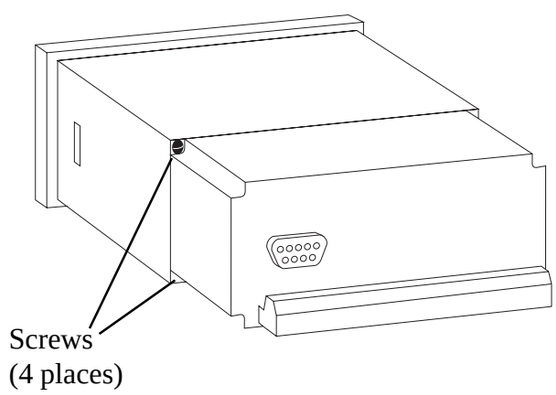
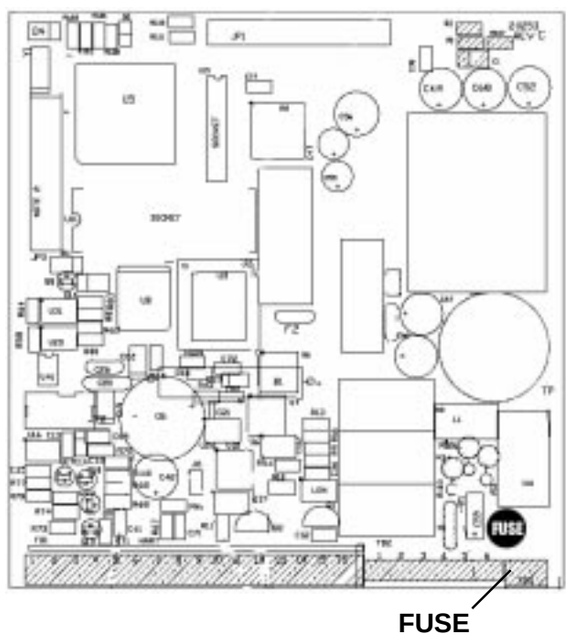


fig. 2



8.4 Installing New Software

Instructions:

1. Follow steps 1-6 of section 8.3 (above).
2. Using a PLCC extractor tool, remove U3 from socket.
3. Install new software chip in U3 by pressing firmly on new chip until it is securely inserted into U3.
   Caution: Ensure that orientation of notched corner of IC matches the Notched corner of the socket.
4. Reassemble case
5. Initialize unit be pressing the START and MENU keys on first power-up.
   Note: Failure to initialize the unit may necessitate the re-calibration of the analog inputs.

9. RS-232 Serial Port

9.1 RS-232 Port Description:

The LEVELtrol-II has a general purpose RS-232 Port which may be used for any one of the following purposes:

Transaction Printing

Data Logging to Printer

Remote Metering by Modem (optional)

Computer Communication Link

Configuration by Computer

Print System Setup

Print Calibration/Malfunction History

9.2 Instrument Setup by PC's over Serial Port

An optional diskette program is available for the LEVELtrol-II that enables the user to rapidly configure the unit using a Personal Computer. Included on the diskette are common instrument applications which may be used as a starting point for your application. This permits the user to have an excellent starting point and helps speed the user through the instrument setup. The diskette program also permits the user to remotely monitor the operation of the LEVELtrol II.

9.3 Operation of Serial Communication Port with Printers

LEVELtrol-II's RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a printer in metering applications requiring transaction printing, data logging and/or printing of calibration and maintenance reports.

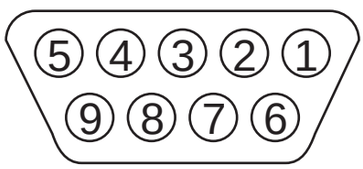
For transaction printing, the user defines the items to be included in the printed document. The user can also select what initiates the transaction print generated as part of the setup of the instrument. The transaction document may be initiated via a front panel key depression, a remote contact closure, or upon completion of a batch.

In data logging, the user defines the items to be included in each data log as a print list. The user can also select when or how often he wishes a data log to be made. This is done during the setup of the instrument as either a time of day or as a time interval between logging.

The system setup and maintenance report list all the instrument setup parameters and usage for the current instrument configuration. In addition, the Audit trail information is presented as well as a status report listing any observed malfunctions which have not been corrected.

The user initiates the printing of this report at a designated point in the menu by pressing the print key on the front panel.

9.4 LEVELtrol-II RS-232 Port Pinout



1 Handshake Line

2 Transmit

3 Receive

4 Do Not Use

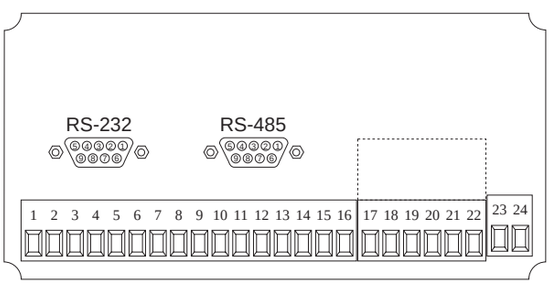
5 Ground

6 Do Not Use

7 Do Not Use

8 Do Not Use

9 Do Not Use



10. RS-485 Serial Port (optional)

10.1 RS-485 Port Description:

The LEVELtrol-II has a an optional general purpose RS-485 Port which may be used for any one of the following purposes:

Accessing Process Parameters

Level, Temperatures, Pressures, Density, Time & Date, Setpoints, etc.

Accessing System Alarms

System, Process, Self Test, Service Test Errors

Accessing Totalizers

Mass, Corrected Volume, Volume Totalizers and Grand Totalizers

Executing Various Action Routines

Reset Alarms, Reset Totalizers, Print Transaction, Reset Error History,

10.2 General

The optional RS-485 card utilizes Modbus RTU protocol to access a variety of process parameters and totalizers. In addition, action routines can be executed. For further information, contact factory and request RS-485 Protocol manual.

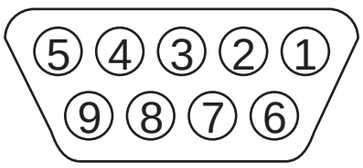
10.3 Operation of Serial Communication Port with PC

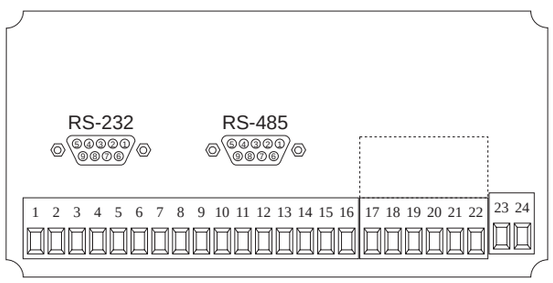
LEVELtrol-II's RS-485 channel supports a number of Modbus RTU commands. Refer to port pinout (below) for wiring details. Modbus RTU drivers are available from third party sources for a variety of Man Machine Interface software for IBM compatible PC's.

The user reads and writes information from/to the RS-485 using the Modbus RTU commands. The LEVELtrol II then responds to these information and command requests.

Process variables and totalizers are read in register pairs in floating point format. Time and date are read as a series of integer register values. Alarms are individually read as coils. Action routines are initiated by writing to coils.

10.4 LEVELtrol-II RS-485 Port Pinout





1 Ground

2 Ground

3 Ground

4 TX/RX (+)

5 TX/RX (-)

6 Do Not Use

7 Terminating Resistor (180 Ω)

8 TX/RX (+)

9 TX/RX (-)

11. Instrument Setup Software (optional)

The LEVELtrol-II setup program provides for configuring, monitoring and controlling a LEVELtrol-II unit.

Sample applications are stored in disk files. The setup program calls these *Templates*. You can store the setup from the program's memory to either the LEVELtrol-II (*Downloading* the file) or to a disk file (*Saving* the file) for later usage. Similarly you can load the setup in program memory from either a disk file (*Opening* a file) or from the LEVELtrol-II unit (Up*loading* a file).

The program can monitor outputs from the unit while it is running.

The program can reset alarms.

For assistance there are mini-helps at the bottom of each screen in the program. There is also context sensitive help available for each screen accessible by pressing the F1 key.

11.1 System Requirements:

IBM PC or compatible with 386 or higher class microprocessor

4 MB RAM

3 MB free disk space

VGA or higher color monitor at 640 x 480

Microsoft® Windows™ 3.1 or 3.11 or Windows 95™

Communication Port - RS-232

RS-232 Cable

11.2 Cable and Wiring Requirements:

The serial communication port on your PC is either a 25 pin or 9 pin connector. No cabling is supplied with the setup software. A cable must be purchased separately or made by the user. It is recommended to purchase a modem cable which matches the available communication port on you PC and a 9 pin male connection for the LEVELtrol-II serial port.

11.3 Installation for Windows™ 3.1 or 3.11

The Setup Software includes an installation program which copies the software to your hard drive.

Insert Setup Disk 1 in a floppy drive.

In the Program Manager, click File, and then select Run.

NOTE: For Windows 95™ Click the Start button, select Run and proceed as follows:

Type the floppy drive letter followed by a colon (:) and a backslash (\), and the word setup. For Example:

a:\setup

Follow the instructions on your screen.

11.4 Using the Setup Software

The setup software window consists of several menu “Tabs”. Each tab is organized into groups containing various configuration and/or monitoring functions. To view the tab windows, simply click on the tab. The previous tab window will be hidden as the new tab window is brought to the foreground.

11.5 File Tab

The File Tab has three sections. Any of the options on this tab can also be accessed from the File submenu.

The **Template Section** provides for opening and saving templates. The *Save* and *Save As* buttons provide the standard Windows functionality for dealing with files. The Load button is used to open existing templates.

The *Open*, option allows for creating custom templates using the existing template in memory as the starting point. Assign a new name for this template. The template will be saved under this new name.

A typical scenario using the setup program would be the following:

- Open up a predefined template from the supplied list
- Choose ‘Save As’ to save this to a new file name
- Proceed to customize the template by making any changes that are needed
- Save the template to disk (if you want to reuse this template)
- Download the template to an attached unit.

The **Communications Section** allows the user to upload the setup information from the unit or download the program’s current template to the unit.

The **Print (report) Section** allows the user to:

1. Configure the current Windows printer through the Select Printer option.
2. Print a Maintenance Report through the PC's printer using the Print Maintenance option.
3. Print the current setup information through the PC's printer using Print Setup option.

11.6 Setup Tab

The Setup tab is where the majority of the LEVELtrol-II instrument setup modifications are done. The Setup tab is divided into five sections.

System Section: Instrument Type, Tank Geometry, Display, Indicators

Input Section: Level, Fluid, Compensation Input, Control Inputs

Output Section: Pulse, Current

Relay Section: Relays

Other Settings Section: Administration, Communication, Printing

NOTE: Many setup items are enabled or disabled depending on previous setup selections, It is important to work your way through the above list in the order shown. Be sure to verify your selections when you are through programming to insure that no settings were changed automatically.

11.7 View Tab

The View Tab screen allows for viewing selected group items on the PC in a similar format as shown on the unit display. Data from the following groups can be viewed in the List of Values section:

Process Parameters (i.e. level, temperature)

Totalizers (i.e. total, grand total)

The setup software assumes the current setup has been uploaded from the instrument into the PC. It is important that the setup program and the LEVELtrol-II unit are using the same setup information at all times or the information requests will be inconsistent. It is best to upload or download the setup before using this feature.

To start the viewer, first check the boxes of items to view and then click the start button. The data will appear in the appropriate sections and will be continuously updated. The refresh rate is dependent on the number of items that are being viewed and the baud rate of the connection. Data in the List of Values section can be collapsed by clicking on the 'minus' sign in front of the group title. The data can be expanded by clicking on the 'plus' sign in front of the group title. If a group is collapsed and data in the group changes on refresh, the group will automatically expand. Changing the view items requires stopping the current viewing, checking the new selections and then restarting the viewer.

If communication errors occur while reading data from the LEVELtrol-II device, the word 'Error' will appear in place of the actual value. If the connection to the LEVELtrol-II is lost, the viewer will time out with a message saying the device is not responding.

The viewer will attempt to communicate with the LEVELtrol-II device matching the device ID set in the communications screen. If you are having trouble establishing communication, compare settings for the PC and the instrument. Also verify the connections between the PC and instrument.

11.8 Misc. Tab

This tab has three sections: Tools, Actions and Options.

The tools section contains various system administration activities such as creating/ modifying the initial sign-on screen or calibration, service test etc.

Create Sign-on, Create Print Header

The Actions section is used to send commands to the LEVELtrol-II.

Reset Alarms

The Options section has the following selections:

Tank Strapping Table, PC Communication

Additional capabilities may be provided in the future.

NOTE: Future options appear as disabled buttons on the screen.

12. Glossary Of Terms

Acknowledge & Clear Alarms
Acknowledge is used to clear alarm relays and remove any visual alarm messages from the display. In the run mode, press the ENTER key or activate CONTROL INPUT 1, 2 or 3 (if set for *ACK*) to momentarily clear alarms and alarm messages. Alarms will reassert themselves if alarm conditions are still present.

Alarm
A visual indication that the process is above or below the setpoint specified by the user.

Analog Output
The analog signal (4-20mA) that is generated by the LEVELtrol-II. It can correspond to the Level, Total, Temperature or Density. This output is used primarily for transmission of process information to remote systems.

Analog Output Damping
A damping factor for an averaging filter for the analog output. (see also Level Averaging Filter)

Audit Trail
The audit trail is used to track the number of changes made to the units setup program.

Averaging Constant
A dampening factor applied to the level sensor signal.

Batch Count Mode
Batch Count Mode specifies the user preference for count direction. The "*Up*" selection begins with a value of "0" and counts up until the batch size is reached. The "*Down*" selection begins with a value equal to the desired batch size and counts down to "0".

Batch Direction
Batch Direction specifies whether the user will be batching into or out of the tank.

Batch Overrun
The LEVELtrol-II offers a batch overrun compensation routine. If batch overrun occurs due to slow valve response time, the unit will compensate for the overrun amount on the next batch. This feature can be disabled if desired.

Batcher
An instrument which controls the dispensing of desired batch amounts. The liquid level based batching system is usually comprised of a batch controller (batcher), level transmitter and control valve. The batcher opens and closes the valve through the use of relays and measures the amounts of liquid being dispensed via the level measurement.

Baud Rate
The speed of serial communication transmissions, expressed in bits per second.

Calibration
A sequence of steps whereby the LEVELtrol II learns the zero and full scale value of various signals on it's inputs.

C-Factor (Fluid Expansion Factor)
A parameter in a flow equation which is used to describe the relationship between density or volume and temperature changes.

C-Factor (Fluid Expansion Factor)
A parameter in a flow equation which is used to describe the relationship between density or volume and temperature changes.

Compensation Equation
An equation which computes the tank contents as a volume, mass or corrected volume using a measured temperature and stored fluid properties.

12. Glossary Of Terms (Continued)

Custody Transfer
Weights and Measure metering codes often specify several requirements for instruments and mechanisms to prevent and track changes in the setup of an instrument which may be used in the commercial sale of goods. The LEVELtrol-II tracks changes via the Audit Trail.

Data Logger
The capturing of information for later use and the mechanism for specifying the conditions where a capture should be made.

DC Output / Excitation Voltage
An on-board DC power supply used to power peripheral sensors. The LEVELtrol-II offers an excitation voltage of 24VDC when powered by AC voltage.

Dec Places
The number of digits to the right of the decimal point.

Default Value
The value to be used by the instrument if a sensor failure or out of ranch signal is detected.

Descriptor
A label assigned to describe a measurement.

Device ID
A numeric identifier for a particular LEVELtrol II's serial communication port.

Discharge Location
The distance between the discharge location and the bottom of the tank.

Error History
An automatic recording of the individual errors which have occurred in the instrument.

Expansion Factor
See C-Factor

EZ Setup
A utility that provides for rapid configuration of an instrument. The LEVELtrol-II EZ Setup provides the following:
1) Prompts the user for only critical information.
2) Automatically sets specifications to common uses.
After following the EZ Setup procedure, the unit will be operational to perform the basic measurement. The setup can be further customized using the setup menus.

Fluid Name
Text used to describe the type of fluid as a name.

Follow, Alarm
Alarm relays which are non latching and whose output state is based solely on the comparison of the current process value and the alarm setpoint (trip point).

Function Key (Direct Access Key)
A key on a push-button panel or keyboard (whose function is described by the key label) used to perform an instrument function or special routine.

Handshake
A means of controlling the information flow between two pieces of equipment to prevent the sending device from transmitting information at a rate faster than what can be accepted by the receiver.

High Scale
The engineering value at a full scale signal.

12. Glossary Of Terms (Continued)

Hysteresis
The relay hysteresis is a "dead band" setting which allows the relay to remain energized for a given amount below the setpoint. This is used to prevent relay chatter when the process value is near the setpoint value.
Example: If the relay is assigned to temperature and the Preset is set at 100, and the hysteresis is set at 10, the relay will energize when the temperature reaches 100, the relay will remain energized until the reading falls below 90.

Instrument Type
A description of the basic instrument function. (i.e. Level/Total or Batcher)

Key Lock
A hard wire jumper which blocks access to the instrument setup and test mode.

LCD
Abbreviation for: Liquid Crystal Display

Level Sensor Type
The basic measurement principle for the level sensor.

Limit Setpoint
An alarm trip point setting which specifies the value or magnitude of a process parameter necessary to activate an alarm indicator or control relay.

Low Scale
The engineering value at a zero (low end) signal.

Mass Total
Mass Total is inferred by the volumetric total and density (or implied density) of a fluid.

Network Card
An optional RS-485 communication port for the LEVELtrol II.

Operator Access
The permissions given to users without password prompts.

Operator Password
An operator password code which authorizes changes to the setup of the instrument but blocks access to the Service/Calibration/Test mode.

Parity
A method for detecting errors in transmissions of serial communications data.

Preset
A set point used to trigger the relay outputs of the LEVELtrol-II.

Print Interval
The print interval allows the LEVELtrol-II to transmit information to the serial port at selectable time intervals.

Print Time
The time of day at which the LEVELtrol II will transmit information to the serial port.

Process Parameters
Any sensor information which has been scaled to engineering units including Level, Temperature and Density.

Protocol
A description of the exchange of information by a serial stream of data over the RS link(s).

12. Glossary Of Terms (Continued)

Pulse Output
The pulse output of the LEVELtrol-II is available for remote accumulation of the delivery totals or batch totals into or out of the tank. The output can be scaled using the Pulse Output Scaling Constant.

Level Averaging Filter
The level averaging filter is used to stabilize fluctuating level displays. Higher settings provide more averaging for a more stable display. Derived from the equation:

$$\frac{(\text{OLD DATA} \times \text{"Avg. Filter"} + \text{NEW DATA})}{(\text{"Avg. Filter"} + 1)}$$

Ref. Dens.
Abbreviation for Reference Density. This is the fluid density at reference temperature.

Ref. Temp.
Abbreviation for Reference Temperature. This represents the base or reference condition to which corrected total will be computed.

Reset/Start Control Input
In a batching system, a single operator activation of the START key or Control Input 1 will reset the total then start the batch process.

Sensor Location
The distance above the base of the tank at which the sensor is installed.

Stop/Reset Control Input
In a batching system, a single operator activation of the STOP key or Control Input 2 will stop the batch process then reset the total.

Strapping Table
The LEVELtrol-II uses a Strapping Table which is made up of level/volume values and makes interpolations of the table to arrive at a volume total amount from a level measurement.

Supervisor Password
The password of the individual user responsible for installation and troubleshooting of the instrument.

Tank Diameter
The length of the tank.

Tank Length
The diameter of the tank.

Tank Style
The basic shape of the tank.

Unit Label
The text characters which are used to describe the units of volume, mass, temperature and length.

Usage
A user's selection which assigns a feature to one of a number of optional selections offered.

VFD
Abbreviation for Vacuum Fluorescent Display

Volume Correction Factor
A conversion constant from one volume unit to another.

Volume Total
The measurement of volume of liquid in a container.

13. Diagnosis and Troubleshooting

13.1 Response of LEVELtrol-II on Error or Alarm:

Error and warning indications which occur during operation are indicated in the RUN mode alternately with the measured values. The instrument has three types of error:

TYPE OF ERROR	DESCRIPTION
Sensor/Process Alarms	Errors detected due to sensor failure or process alarm conditions
Self Test Errors	Errors detected during self test.
System Alarms	Errors detected due to system failure

Some alarms are self clearing. Other alarms require the user to acknowledge and clear the alarm. Press the ENTER button to acknowledged and clear alarms. Alarms may reassert themselves if the alarm condition is still present.

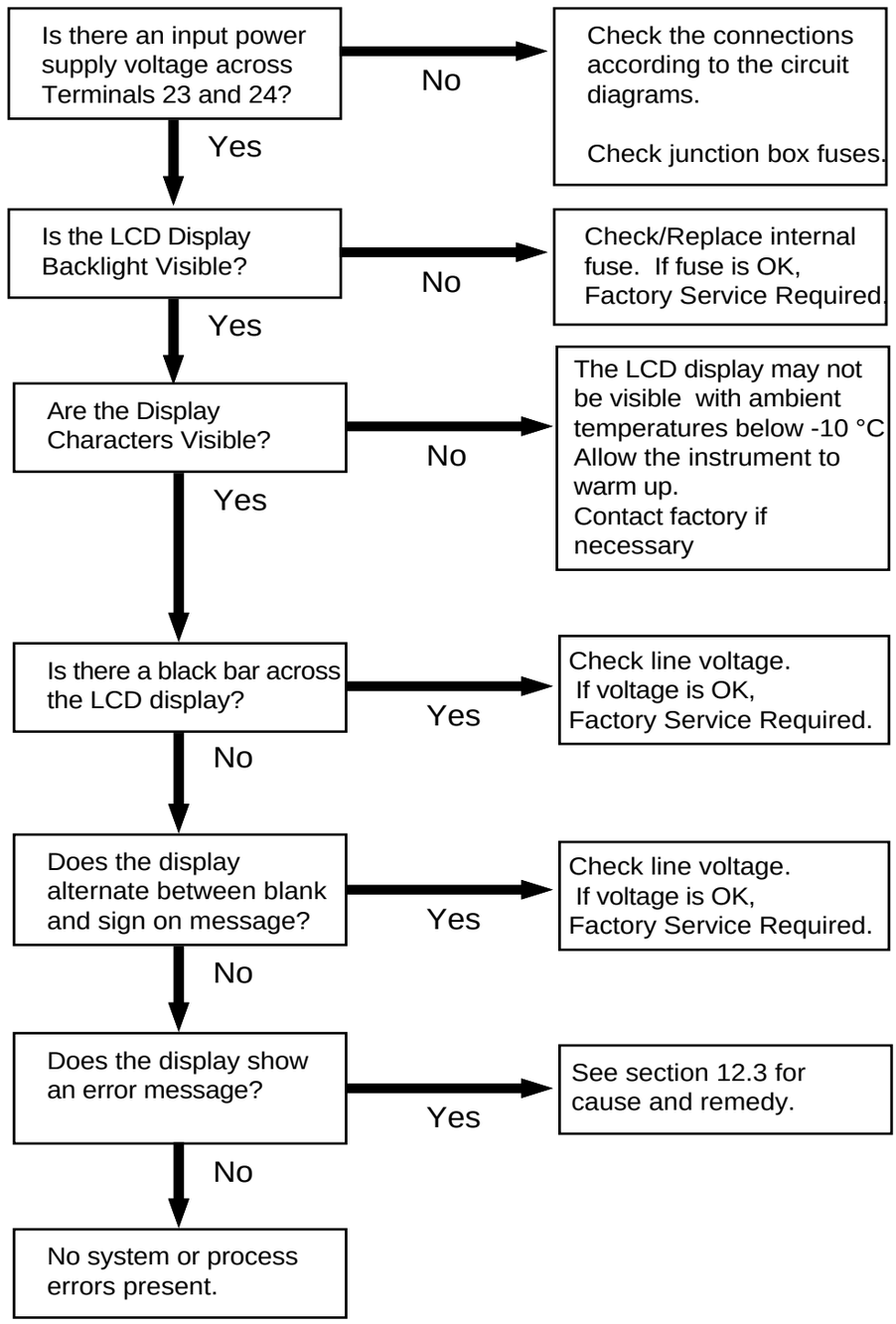
NOTE: A historical error alarm log is viewable in the "Test Mode".

The following descriptions suggest possible causes and corrective actions for each alarm message.

13.2 Diagnosis Flow Chart and Troubleshooting

All instruments undergo various stages of quality control during production. The last of these stages is a complete calibration carried out on state-of-the-art calibration rigs.

A summary of possible causes is given below to help you identify faults.



NOTE: The 24 VDC output on terminal 1 is equipped with a thermal self resetting fuse. The fuse will open if a short circuit occurs or if more than 100 mA is drawn from terminal 1. To reset fuse: turn power off for two minutes or disconnect wire from terminal 1 for two minutes.

13.3 Error & Warning Messages:

13.3.1 Sensor/Process Alarms

Error/Warning Message	Cause	Remedy
COMP INPUT TOO LOW	4-20 mA Input current at comp input smaller than 3.5 mA: • Faulty Wiring • Transmitter not set to "4-20 mA" • Transmitter defective	• Check wiring • Check function of sensor
RTD OUT OF RANGE	Input current at RTD input too low: • Faulty wiring • RTD defective	• Check wiring • Check function of RTD sensor
PULSE OUT OVERFLOW	Calculated pulse frequency too large: • Pulse width setting too long • Larger pulse scaler needed	• Adjust pulse value • Adjust pulse width • Check process conditions

13.3 Error & Warning Messages: (Continued)

13.3.2
Self Test Alarms

Error/Warning Message	Cause	Remedy
LEVEL INPUT TOO HIGH	Current input signal of the level input exceeds 20.5 mA: • Sensor overranged • Incorrect full scale setting of level sensor • Function error in transmitter or faulty wiring	• Check the full scale setting of the transmitter • Check the application conditions • Check wiring
COMP INPUT TOO HIGH	Current input signal of the compensation input exceeds 20.5 mA: • Sensor overranged • Incorrect full scale setting of transmitter • Function error in transmitter or faulty wiring	• Check the full scale setting of the transmitter • Check the application conditions • Check wiring
LEVEL INPUT TOO LOW	Current input signal of the level input is smaller than 3.5 mA: • Level sensor not set to 4-20 mA • Function error in transmitter or faulty wiring	• Check wiring • Check calibration of transmitter • Check function of transmitter
BATTERY LOW WARNING	Battery voltage too low	• Replace Battery • Consult Factory for service information
A to D NOT CONVERTING	Fault in analog/digital converter	• Unit may self correct, Press ENTER to acknowledge & clear alarm • If error reasserts, factory service is required
TIME CLOCK ERROR	The correct time/date is no longer shown	• Re-enter time and date. • If error occurs again contact factory

Appendix A

Common Fluid Properties Table

Fluid	Ref. Density	Ref. Temp.	Expansion Factor (C)
Water	8.3372 lb/gal	60° F	114

NOTE: More fluids will be added in the future.

WARRANTY

This product is warranted against defects in materials and workmanship for a period of two (2) years from the date of shipment to Buyer.

The Warranty is limited to repair or replacement of the defective unit at the option of the manufacturer. This warranty is void if the product has been altered, misused, dismantled, or otherwise abused.

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE EXCLUDED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

DECODING PART NUMBER

Example LT2 L 1 B 0 P

Series:
LT2 = LEVELtrol-II

Display Type:
L= LCD
V= VFD

Input Type:
1= 110 VAC
2= 220 VAC
3= 12 VDC
4= 24 VDC

Relays:
A= 2 SPDT Relays
B= 4 SPDT Relays

Network Card:
0= None (STD)
2= RS-485/Modbus

Mounting:
P= Panel Mount
N= NEMA 4 Wall Mount
E= Explosion Proof

Options:
CSA= CSA Approved Unit

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